

INTRODUCTION

The flexibility of Krueger's KBM blower coil allows you to design the unit to meet specific project needs, including configurations for draw thru applications in horizontal, vertical, and footprint-saving arrangements. From basic applications to sophisticated isolation room systems required to meet challenging indoor air quality (IAQ), controls, and acoustic (sound sensitive) projects, Krueger's KBM is your solution.

CONSTANT VOLUME APPLICATIONS:

- Two-pipe hydronic system for cooling and/or heating.
- Two-pipe hydronic cooling system with electric heat.
- Four-pipe system with dedicated heating and cooling coils.
- Direct expansion (DX) split systems with hydronic heat.
- Direct expansion (DX) split systems with electric heat.

VARIABLE VOLUME APPLICATIONS:

- Two-pipe hydronic system for cooling and/or heating.
- Two-pipe hydronic cooling system with electric heat.
- Four-pipe system with dedicated heating and cooling coils.

MODEL

KBM - Modular Blower Coil

FEATURES

- Modular construction allows for footprint saving arrangements including stacking modules in two-high configuration.
- IAQ galvanized drain pans are double sloped to prevent standing water and minimize microbial growth. Stainless steel drain pans are available.
- Removable access panels for improved accessibility, clean ability, and serviceability. Hinged access doors with quick action latches are available.
- Single point power connection – even with draw thru or blow thru electric heat – simplifies installation. Fan motors are factory mounted and wired to the junction box.
- Available in nine sizes, from 600 to 10,000 CFM.
- Internal spring isolation standard on all unit sizes 02 - 17.
- Single wall and double wall-galvanized construction are available. Double wall construction enhances indoor air quality, protects insulation, and provides the ability to clean the inside of the unit.



KBM

OPTIONAL FEATURES

- Factory-packaged blower coil units are available with starters or variable frequency drives, factory mounted and wired. Simply connect power, piping, and ductwork, and the units are ready for operation. An excellent way to minimize installation time, coordination and costs, while increasing reliability.
- Quiet, flexible, acoustical discharge plenums may be used for sound sensitive projects.
- Customized options including:
 - High Efficiency Filters
 - Double Wall Perforated Lining

PRODUCT DESCRIPTION

DESIGNED FOR MAXIMUM FLEXIBILITY

Krueger's model KBM is designed to maximize flexibility of selection and installation.

The unit is also designed to exceed the stringent quality standards of the institutional market, while remaining cost competitive in the light commercial segment of the market.

Krueger's model KBM sets the new standard for quality, flexibility, and competitive pricing.

QUALITY PRODUCT

KBM units are built from G60 minimum spangled galvanized steel with a chromate coating. This metal surpasses the ASTM 125 hour salt spray test for corrosion and rust. Standard insulation is 1 inch fiberglass insulation which is glued and pin spotted for maximum positive adhesion. Insulation complies with UL 181 and NFPA 90A.

All units, with or without electric heat, are ETL listed and labeled. All wiring is in compliance with NEC, assuring safety and quality for the owner.

PRODUCT DESCRIPTION (CONTINUED)

ACOUSTICS

Control of noise within both occupied and unoccupied spaces has become increasingly important to designers and building owners / occupants. Proper consideration must be given to placement of indoor air conditioning units, particularly in the occupied space.

Inherent flexibility of the fan and coil combination in the vertical configuration allows application in sound-sensitive areas. In such instances, a fan running at low speed with a high capacity coil normally yields satisfactory results. It also may be desirable to select a larger nominal capacity unit and operate it at a less than nominal airflow for further acoustic benefit.

Three phase motors are recommended for sound sensitive applications to avoid potential single phase motor hum. Unit operation in the stall region of the fan curve is not recommended since it may cause unsatisfactory noise levels and excessive unit vibration.

LOWER INSTALLED COST

Model KBM blower coils are shipped completely assembled, reducing field installation time and labor. All units are thoroughly inspected and tested prior to shipment, eliminating potential problems at startup. Motor wiring is brought to a junction box on the outside of the unit casing, reducing electrical hook-up time.

A wide variety of fan discharge configurations allow for increased flexibility and easier installation on the jobsite, resulting in cost reductions by eliminating expensive elbows, etc.

INSTALLATION

These floor mounted or ceiling hung units can be installed on a base rail or hanger rods at the corner points. All units have internally isolated fan decks; therefore, flex connections are not required, which will reduce installation costs. One of the most important and basic IAQ issues is condensate management. The first step to ensure trouble-free operation is proper installation. It is very important that the unit be mounted high enough so that the condensate drain from the unit may be properly trapped. Please refer to the KBM IOM manual at www.krueger-hvac.com for specifics on this issue. As with all HVAC systems, these units should be installed according to all applicable ASHRAE standards, SMACNA, and local code requirements.

OPERATING LIMITATIONS

Units must not be operated above maximum fan speed or unit airflow as listed in the fan performance section of this catalog. Unit operation at greater than maximum fan speed could drastically reduce bearing life and may result in a catastrophic failure. Operating at greater than the maximum allowable airflow in the cooling mode may result in unsatisfactory operation due to moisture carry over from the coil. In addition, it is often not economical to operate a unit at its maximum fan speed due to the greater motor power requirements.

Units with electric heat should not be operated with leaving air temperature greater than 104°F, to prevent excessive leaving air temperatures and electric heat limit trips. A hydronic (or steam) coil and electric heat should not be operated simultaneously to prevent excessive leaving air temperatures and limit trips. Electric heat units are equipped with a lockout switch that disables the electric heater if the temperature of the hydronic (or steam) coil is greater than 104°F (40°C).

Water coils must not be operated above a fluid velocity of 8 ft./sec. to reduce the possibility of velocity induced erosion and flow noise. Water coils must not be operated below a fluid velocity of 1 ft./sec. to prevent degraded coil performance caused by laminar flow. These high or low fluid flow rates may not be included in the AHRI coil certification.

OPTIONAL COMPONENTS MEAN FLEXIBILITY

The extensive variety of standard options available on the KBM is where you find the versatility to fit any HVAC system designer's needs.

Options include mixing boxes with standard low leak dampers, high efficiency filter sections for a 2" prefilter and 4" final filter, and blow thru electric heat with single point power connection. All electric heat units are listed with ETL as an assembly and carry the cETL label.

High efficiency motors, starters, disconnects, and fusing mean easier coordination between mechanical and electrical trades.

Coil options allow for 4 or 6 row cooling coils. Water coils have optional circuiting that can be used to reduce water pressure drop, which may also allow for pipe size reductions and lower material cost. Hot water or standard steam coils may be placed in the preheat or reheat position.

All KBM units have the option of foil faced insulation.

PRODUCT DESCRIPTION (CONTINUED)

STANDARD FEATURES

Construction

- Modular design facilitates retrofit
- Galvanized steel cabinet construction
- 1" thick fiberglass insulation, glued and pinned in place
- Gasketed, removable access panels sized for easy handling
- Left and right hand arrangement
- Access panels on all sections

Fan Assembly

- Single forward-curved fan sections
- Statically and dynamically balanced
- Solid steel shafting
- Ball bearings with a minimum design average life (L50) of 100,000 hours
- Fan decks with internal vibration isolation

Fan Motor and Drive

- Single speed ODP motors
- 1750 RPM single speed, 60 Hz
- Single phase motors with inherent thermal protection
- Three phase motors
- Standard cross section "v-belt" drive with 1.2 service factor
- Adjustable pitch motor pulley and fixed pitch blower pulley

Coils

- 1/2" O.D. seamless copper tubes
- G60 steel coil casings
- Collared aluminum fins
- Manual air vent plug on all water coils
- 300 PSIG working pressure at 200°F
- Copper ODM sweat connections
- 0.016" tube wall on water and evaporator coils
- 0.025" tube wall on steam coils

Filters and Filter Rack

- Hinged side access flat filter rack
- 2" pleated filters (30%)

Electrical

- Fan motor wired and terminated to junction box
- All units cETL listed in compliance with UL/ANSI 1995

Electric Heat Section

- Draw thru or blow thru configurations
- Factory mounted electric heater with single point power connection, ETL listed as an assembly

OPTIONAL FEATURES

Construction

- Double wall (solid or perforated) cabinets
- Stainless steel IAQ drain pan with stainless steel male pipe threaded connection
- Multiple fan discharge arrangements
- Scrim reinforced foil faced insulation
- Hinged access panels with lift and turn fasteners
- 4" Base rails with rigging slots factory assembled and installed

Fan Motor and Drive

- TEFC motors
- High efficiency motors
- Two-speed motors with contactors
- Variable frequency drives, factory installed (mounted & wired)
- Motor starter (contactor with overload for three phase; contactor for single phase), factory installed (mounted & wired)
- Return FC fan sections

Coils

- 3, 4, 6 and 8 row chilled water or DX coils
- Up to 4 rows hot water or up to 2 rows standard steam
- Heating coil in preheat or reheat position
- Coil connections opposite handing
- Stainless steel coil casings
- 0.025" tube wall thickness
- Auto air vents

Filters and Filter Rack

- 4" high efficiency pleated filters (65, 85, and 95%)
- Mixing box with filter sections (flat or v-bank filter arrangements)

Inlet Damper Section

- Factory assembled and installed
- Heavy gage galvanized steel formed blade dampers
- Low leak dampers with extruded vinyl blade seals and flexible metal jamb seals
- Medium and large inlet plenums with v-bank or flat filters.
- Parallel blade operation
- Interconnecting damper linkage
- Damper actuator (modulating from 100% OA to 100% RA)

Additional Modules

- Discharge plenums
- Access sections

Electrical

- Motor wiring in conduit
- Single or three phase fan control packages
- Door interlocking disconnect switch (non-fused or fused)
- Fusing (main or per stage)
- Hand off auto switch (HOA)
- Frequency inverters
- Electric heat interlock relay
- Relays, transformers, etc.

COILS | GENERAL INFORMATION

COILS

Krueger offers hot water, chilled water, direct expansion (DX), and standard steam coils for specific application with all KBM blower coils. Coils tested in accordance with AHRI 410, and strict on-site inspection before, during, and after installation guarantees the highest quality and performance available.

STANDARD FEATURES

- All coils are designed, manufactured and tested by Krueger
- 1/2" O.D. seamless copper tubes
- Aluminum fin construction with die-formed spacer collars for uniform spacing
- Mechanically expanded copper tubes leak tested to a minimum 350 PSIG air pressure under water
- Manual air vent plug on all water coils
- Copper ODM sweat connections
- 300 PSIG working pressure at 200°F
- Refrigerant coils are factory sealed and charged with a minimum of 5 PSIG nitrogen or refrigerated dry air
- Refrigerant coils are provided with a fixed orifice distributor; thermal expansion valves are not included
- Steam coils rated at maximum for 15 PSIG
- 0.016" tube wall thickness (0.025" on steam)

OPTIONAL FEATURES

- Stainless steel coil casings
- Automatic air vents on water coils
- Elevated working pressure ratings
- Heat pump compatible cooling coils
- Double circuit DX coils (50-50 split)
- 0.025" tube wall thickness

COILS | FILTER INFORMATION

UNIT SIZES	COIL FACE AREA	FLAT FILTERS			V-BANK FILTERS		
		QUANTITY	DIMENSIONS	FACE AREA	QUANTITY	DIMENSIONS	FACE AREA
2	2.1 (0.20)	1	16" x 20" x 2" (406 x 508 x 51)	2.2 (0.20)	2	16" x 20" x 2" (406 x 508 x 51)	4.4 (0.41)
3	2.9 (0.27)	1	16" x 25" x 2" (406 x 635 x 51)	2.8 (0.26)	2	16" x 25" x 2" (406 x 635 x 51)	5.6 (0.52)
4	3.8 (0.35)	2	16" x 20" x 2" (406 x 508 x 51)	4.4 (0.41)	2	20" x 25" x 2" (508 x 635 x 51)	6.9 (0.64)
6	5.6 (0.52)	2	20" x 25" x 2" (508 x 635 x 51)	6.9 (0.64)	4	20" x 20" x 2" (508 x 508 x 51)	11.1 (1.03)
8	7.4 (0.69)	2	20" x 25" x 2" (508 x 635 x 51)	6.9 (0.64)	2 2	16" x 20" x 2" (406 x 508 x 51) 20" x 25" x 2" (508 x 635 x 51)	11.4 (1.06)
10	9.7 (0.90)	1 2	16" x 25" x 2" (406 x 635 x 51) 20" x 25" x 2" (508 x 635 x 51)	9.7 (0.90)	2 4	16" x 20" x 2" (406 x 508 x 51) 20" x 20" x 2" (508 x 508 x 51)	15.6 (1.45)
12	12.6 (1.17)	4	20" x 25" x 2" (508 x 635 x 51)	13.9 (1.29)	6	20" x 25" x 2" (508 x 635 x 51)	20.8 (1.93)
14	14.3 (1.33)	8	16" x 20" x 2" (406 x 508 x 51)	17.8 (1.65)	3 6	20" x 25" x 2" (508 x 635 x 51) 20" x 20" x 2" (508 x 508 x 51)	27.1 (2.52)
17	17.0 (1.58)	6	20" x 25" x 2" (508 x 635 x 51)	20.8 (1.93)	12	20" x 20" x 2" (508 x 508 x 51)	33.3 (3.09)

NOTES:

1. Standard filters are 2" throwaway; optional filters are 2" pleated.
2. Filter sizes are nominal and standard size, measured in inches (millimeters).
3. Coil and filter face areas are measured in square feet (square meters).
4. Cooling and heating coils have same face area.
5. For coil connection sizes, refer to the Krueger's selection program.

COILS | COMPONENT STATIC PRESSURE DROP ("WG)

BLOWER COILS | MODULAR

KBM

COMPONENT AIR PRESSURE DROP ("WG)																	
UNIT SIZE	CFM	CABINET LOSSES									DAMPER LOSSES				ELECTRIC HEATER LOSSES		
		MIXING BOX		ECONOMIZER	FAN MODULES		FILTER MODULES		COIL MODULES		ACCESS MODULES	PLENUM MODULE	MIXING BOX		ECONOMIZER	BLOW THRU	DRAW THRU
		MFM MMM	LFM LMM	HEM	FCM	RFM VFM	SFM MVM	SCM MCM	VCM	SAM MAM LAM	LPM	MFM LFM	MMM LMM	HEM	EHB	EHD	
2	600	0.01	0.02	0.01	0.01	0.02	0.02	0.02	0.02	0.02	0.04	0.02	0.04	0.02	0.02	0.01	
	850	0.02	0.04	0.02	0.02	0.03	0.03	0.04	0.03	0.04	0.06	0.04	0.07	0.04	0.04	0.01	
	975	0.02	0.04	0.02	0.02	0.04	0.04	0.04	0.04	0.04	0.07	0.05	0.09	0.06	0.01	0.01	
	1100	0.03	0.05	0.03	0.03	0.05	0.05	0.05	0.05	0.05	0.08	0.06	0.11	0.08	0.01	0.01	
3	900	0.01	0.02	0.01	0.01	0.02	0.02	0.02	0.02	0.02	0.06	0.02	0.06	0.05	0.01	0.01	
	1250	0.02	0.04	0.02	0.02	0.03	0.03	0.04	0.03	0.04	0.09	0.03	0.10	0.10	0.01	0.01	
	1425	0.03	0.05	0.02	0.02	0.04	0.04	0.05	0.04	0.05	0.11	0.04	0.13	0.13	0.01	0.01	
	1600	0.03	0.06	0.03	0.03	0.05	0.05	0.06	0.05	0.06	0.13	0.05	0.16	0.17	0.01	0.01	
4	1200	0.01	0.02	0.01	0.01	0.02	0.02	0.02	0.02	0.02	0.04	0.02	0.07	0.09	0.01	0.01	
	1600	0.02	0.03	0.02	0.02	0.03	0.03	0.03	0.03	0.03	0.06	0.03	0.12	0.17	0.01	0.01	
	1800	0.02	0.04	0.02	0.02	0.04	0.04	0.04	0.04	0.04	0.07	0.04	0.15	0.21	0.01	0.01	
	2000	0.03	0.05	0.02	0.02	0.04	0.04	0.05	0.04	0.05	0.09	0.05	0.19	0.27	0.01	0.01	
6	1800	0.01	0.02	0.01	0.01	0.02	0.02	0.02	0.02	0.02	0.04	0.02	0.07	0.04	0.01	0.01	
	2500	0.02	0.04	0.02	0.02	0.03	0.03	0.04	0.03	0.04	0.06	0.03	0.13	0.09	0.01	0.01	
	2850	0.03	0.05	0.02	0.02	0.04	0.04	0.05	0.04	0.05	0.08	0.04	0.17	0.12	0.01	0.01	
	3200	0.03	0.06	0.03	0.03	0.05	0.05	0.06	0.05	0.06	0.09	0.05	0.21	0.15	0.01	0.01	
8	2300	0.01	0.02	0.01	0.01	0.02	0.02	0.02	0.02	0.02	0.03	0.02	0.06	0.07	0.01	0.01	
	3250	0.02	0.04	0.02	0.02	0.03	0.03	0.04	0.03	0.04	0.05	0.03	0.12	0.15	0.01	0.01	
	3725	0.03	0.05	0.02	0.02	0.04	0.04	0.05	0.04	0.05	0.06	0.04	0.16	0.20	0.01	0.01	
	4200	0.03	0.06	0.03	0.03	0.05	0.05	0.06	0.05	0.06	0.07	0.05	0.20	0.26	0.01	0.01	
10	2900	0.01	0.02	0.01	0.01	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.09	0.12	0.01	0.01	
	4100	0.02	0.04	0.02	0.02	0.03	0.03	0.04	0.03	0.04	0.04	0.03	0.17	0.25	0.01	0.01	
	4700	0.03	0.05	0.02	0.02	0.04	0.04	0.05	0.04	0.05	0.06	0.04	0.22	0.33	0.01	0.01	
	5300	0.03	0.06	0.03	0.03	0.05	0.05	0.06	0.05	0.06	0.07	0.05	0.27	0.42	0.01	0.01	
12	3800	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.04	0.02	0.08	0.07	0.01	0.01	
	5325	0.02	0.03	0.01	0.01	0.02	0.02	0.03	0.02	0.03	0.07	0.04	0.16	0.14	0.01	0.01	
	6090	0.02	0.03	0.02	0.02	0.03	0.03	0.03	0.03	0.03	0.09	0.05	0.21	0.18	0.01	0.01	
	6850	0.02	0.04	0.02	0.02	0.03	0.03	0.04	0.03	0.04	0.11	0.06	0.26	0.23	0.01	0.01	
14	4400	0.01	0.02	0.01	0.01	0.01	0.01	0.02	0.01	0.02	0.02	0.02	0.08	0.09	0.01	0.01	
	6200	0.02	0.03	0.02	0.02	0.03	0.03	0.03	0.03	0.03	0.04	0.03	0.15	0.19	0.01	0.01	
	7100	0.02	0.04	0.02	0.02	0.03	0.03	0.04	0.03	0.04	0.05	0.04	0.20	0.25	0.01	0.01	
	8000	0.03	0.05	0.02	0.02	0.04	0.04	0.05	0.04	0.05	0.07	0.05	0.25	0.32	0.01	0.01	
17	5100	0.01	0.02	0.01	0.01	0.01	0.01	0.02	0.01	0.02	0.02	0.02	0.10	0.13	0.01	0.01	
	7225	0.02	0.03	0.02	0.02	0.03	0.03	0.03	0.03	0.03	0.04	0.04	0.20	0.26	0.01	0.01	
	8290	0.02	0.04	0.02	0.02	0.03	0.03	0.04	0.03	0.04	0.05	0.05	0.26	0.35	0.01	0.01	
	9350	0.02	0.04	0.02	0.02	0.04	0.04	0.04	0.04	0.04	0.06	0.06	0.33	0.45	0.01	0.01	

NOTES:

1. Figures do not include pressure drop of internal filter media. Refer to air pressure drop through filter section table for filter air pressure drop adders.
2. Figures do not include pressure drop of internal heating and/or cooling coils. Refer to air pressure drop through dry coil section table for coil air pressure drop adders.
3. Mixing box with single damper in fully opened position operating at 100% air volume.
4. Economizer with outside air and exhaust dampers in fully opened position operating at 100% air volume.

COILS AND FILTERS | PRESSURE DATA

FILTER PRESSURE DROPS														
FILTER TYPE	SIZE & EFFICIENCY	AIR VELOCITY (FPM)												
		200	250	300	350	400	450	500	550	600	650	700	750	800
HIGH EFFICIENCY PLEATED	2" @ 30%	0.12	0.15	0.18	0.21	0.24	0.27	0.30	0.33	0.36	0.39	0.42	0.45	0.48
	4" @ 65%	0.18	0.23	0.27	0.32	0.36	0.41	0.45	0.50	0.54	0.59	0.63	0.68	0.72
	4" @ 85%	0.26	0.33	0.39	0.46	0.52	0.59	0.65	0.72	0.78	0.85	0.91	0.98	1.04
	4" @ 95%	0.30	0.38	0.45	0.53	0.60	0.68	0.75	0.83	0.90	0.98	1.05	1.13	1.20

NOTES:

1. Figures listed represent air pressure drop of clean filters.
2. Usable pressure drop across pleated media not recommended to exceed 1.0" w.g.
3. Air velocities associated with pressure drops in the dark shaded region are not recommended.

AIR PRESSURE DROP THROUGH DRY COIL SECTION ("WG)														
ROWS	FINS PER INCH	AIR VELOCITY (FPM)												
		200	250	300	350	400	450	500	550	600	650	700	750	800
1	8	0.01	0.02	0.03	0.04	0.05	0.05	0.06	0.08	0.09	0.10	0.11	0.13	0.14
	10	0.02	0.03	0.03	0.04	0.05	0.06	0.07	0.09	0.10	0.11	0.13	0.15	0.16
	12	0.02	0.03	0.04	0.05	0.06	0.07	0.09	0.10	0.11	0.13	0.15	0.16	0.18
	14	0.02	0.03	0.04	0.05	0.07	0.08	0.10	0.11	0.13	0.14	0.16	0.18	0.20
2	8	0.03	0.04	0.06	0.07	0.09	0.11	0.13	0.15	0.17	0.20	0.23	0.25	0.28
	10	0.04	0.05	0.07	0.09	0.11	0.13	0.15	0.17	0.20	0.23	0.26	0.29	0.32
	12	0.04	0.06	0.08	0.10	0.12	0.14	0.17	0.20	0.23	0.26	0.29	0.33	0.36
	14	0.05	0.07	0.09	0.11	0.13	0.16	0.19	0.22	0.25	0.29	0.33	0.36	0.40
3	8	0.04	0.06	0.09	0.11	0.14	0.16	0.19	0.23	0.26	0.30	0.34	0.38	0.42
	10	0.05	0.08	0.10	0.13	0.16	0.19	0.22	0.26	0.30	0.34	0.39	0.44	0.48
	12	0.06	0.09	0.12	0.15	0.18	0.22	0.26	0.30	0.34	0.39	0.44	0.49	0.55
	14	0.07	0.10	0.13	0.16	0.20	0.24	0.29	0.33	0.38	0.43	0.49	0.55	0.61
4	8	0.06	0.09	0.11	0.15	0.18	0.22	0.26	0.30	0.35	0.40	0.45	0.51	0.57
	10	0.07	0.10	0.13	0.17	0.21	0.25	0.30	0.35	0.40	0.46	0.52	0.58	0.65
	12	0.08	0.12	0.15	0.19	0.24	0.29	0.34	0.40	0.46	0.52	0.58	0.65	0.73
	14	0.09	0.13	0.17	0.22	0.27	0.32	0.38	0.44	0.51	0.58	0.65	0.73	0.81
6	8	0.09	0.13	0.17	0.22	0.27	0.33	0.39	0.45	0.52	0.60	0.68	0.76	0.85
	10	0.11	0.15	0.20	0.26	0.32	0.38	0.45	0.52	0.60	0.69	0.78	0.87	0.97
	12	0.12	0.17	0.23	0.29	0.36	0.43	0.51	0.59	0.68	0.78	0.88	0.98	1.09
	14	0.14	0.20	0.26	0.33	0.40	0.48	0.57	0.66	0.76	0.87	0.98	1.09	1.21
8	8	0.12	0.17	0.23	0.29	0.36	0.44	0.52	0.61	0.70	0.80	0.90	1.01	1.13
	10	0.14	0.20	0.27	0.34	0.42	0.51	0.60	0.70	0.80	0.92	1.04	1.16	1.29
	12	0.16	0.23	0.31	0.39	0.48	0.58	0.68	0.79	0.91	1.04	1.17	1.31	1.45
	14	0.19	0.26	0.35	0.44	0.54	0.65	0.76	0.89	1.02	1.15	1.30	1.46	1.62

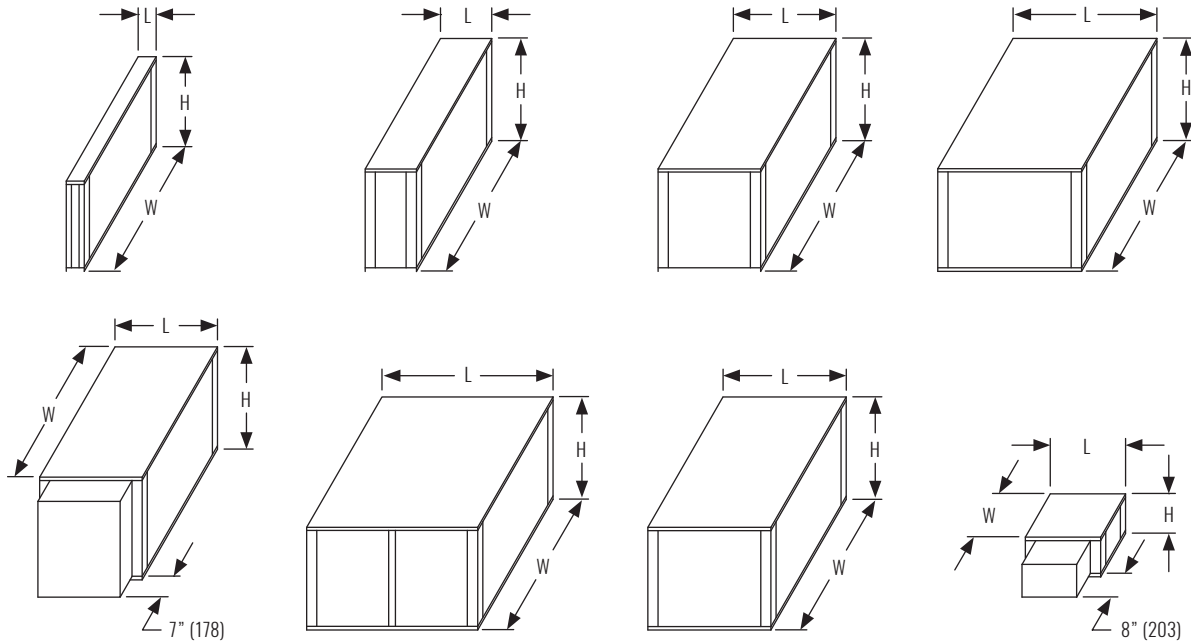
NOTE: Dehumidifying cooling coils with face velocities exceeding 525 fpm are not recommended.

COIL WEIGHTS

UNIT SIZE	COIL ROWS	DRY COIL				100% WATER				40% GLYCOL			
		8 FPI	10 FPI	12 FPI	14 FPI	8 FPI	10 FPI	12 FPI	14 FPI	8 FPI	10 FPI	12 FPI	14 FPI
2	1	10 (5)	11 (5)	11 (5)	11 (5)	12 (5)	12 (5)	13 (6)	13 (6)	12 (5)	12 (5)	13 (6)	13 (6)
	2	16 (7)	16 (7)	17 (8)	18 (8)	19 (9)	20 (9)	21 (10)	21 (10)	20 (9)	20 (9)	21 (10)	22 (10)
	3	21 (10)	22 (10)	23 (11)	24 (11)	27 (12)	28 (13)	29 (13)	30 (14)	27 (12)	28 (13)	29 (13)	30 (14)
	4	28 (13)	29 (13)	30 (14)	32 (14)	35 (16)	36 (16)	37 (17)	39 (18)	35 (16)	36 (16)	38 (17)	39 (18)
	6	40 (18)	42 (19)	44 (20)	46 (21)	51 (23)	53 (24)	55 (25)	57 (26)	51 (23)	53 (24)	55 (25)	58 (26)
3	8	57 (26)	61 (28)	65 (30)	69 (31)	71 (32)	75 (34)	79 (36)	83 (38)	72 (33)	76 (34)	80 (36)	84 (38)
	1	13 (6)	13 (6)	13 (6)	14 (6)	15 (7)	16 (7)	16 (7)	17 (8)	15 (7)	16 (7)	16 (7)	17 (8)
	2	19 (9)	20 (9)	21 (10)	22 (10)	24 (11)	25 (12)	26 (12)	27 (12)	25 (11)	26 (12)	27 (12)	28 (13)
	3	26 (12)	28 (13)	29 (13)	31 (14)	34 (15)	35 (16)	37 (17)	38 (17)	34 (15)	36 (16)	37 (17)	39 (17)
	4	34 (15)	36 (16)	38 (17)	40 (18)	44 (20)	46 (21)	48 (22)	50 (23)	44 (20)	46 (21)	48 (22)	50 (23)
4	6	50 (23)	53 (24)	56 (25)	59 (27)	64 (29)	67 (31)	70 (32)	73 (33)	65 (20)	68 (31)	71 (32)	74 (34)
	8	71 (32)	76 (34)	81 (37)	86 (39)	89 (41)	95 (43)	100 (45)	105 (47)	91 (41)	96 (43)	101 (46)	106 (48)
	1	15 (7)	15 (7)	16 (7)	17 (8)	18 (8)	18 (8)	19 (9)	20 (9)	18 (8)	19 (9)	19 (9)	20 (9)
	2	23 (11)	24 (11)	26 (12)	27 (12)	29 (13)	30 (14)	32 (15)	33 (15)	30 (13)	31 (14)	32 (15)	33 (15)
	3	32 (14)	33 (15)	35 (16)	37 (17)	40 (18)	42 (19)	44 (20)	46 (21)	41 (19)	43 (19)	45 (20)	47 (21)
6	4	41 (19)	44 (20)	46 (21)	49 (22)	53 (24)	55 (25)	58 (26)	60 (27)	54 (24)	56 (25)	59 (27)	61 (28)
	6	60 (27)	64 (29)	68 (31)	72 (33)	78 (35)	82 (37)	86 (39)	89 (41)	79 (36)	83 (38)	87 (39)	90 (41)
	8	80 (36)	85 (38)	90 (41)	95 (43)	103 (47)	108 (49)	113 (51)	118 (54)	105 (47)	110 (50)	115 (52)	120 (54)
	1	19 (9)	20 (9)	21 (10)	22 (10)	24 (11)	25 (11)	26 (12)	27 (12)	24 (11)	25 (11)	26 (12)	27 (12)
	2	32 (14)	34 (15)	36 (16)	38 (17)	41 (19)	43 (20)	45 (20)	47 (21)	42 (19)	43 (20)	45 (20)	47 (21)
8	3	45 (20)	48 (22)	50 (23)	53 (24)	58 (26)	61 (28)	64 (29)	67 (30)	59 (27)	62 (28)	65 (29)	67 (30)
	4	59 (27)	62 (28)	66 (30)	70 (32)	76 (35)	80 (36)	84 (38)	88 (40)	77 (35)	81 (37)	85 (39)	89 (40)
	6	87 (39)	92 (42)	98 (44)	104 (47)	113 (51)	119 (54)	124 (56)	130 (59)	115 (52)	120 (55)	126 (57)	132 (60)
	8	117 (53)	125 (57)	133 (61)	142 (64)	152 (69)	160 (73)	169 (77)	177 (80)	155 (70)	163 (74)	171 (78)	179 (81)
	1	23 (11)	25 (11)	26 (12)	27 (12)	30 (14)	31 (14)	32 (15)	33 (15)	30 (14)	31 (14)	32 (15)	34 (15)
10	2	40 (18)	43 (19)	45 (20)	48 (22)	52 (24)	54 (25)	57 (26)	59 (27)	53 (24)	55 (25)	58 (26)	60 (27)
	3	57 (26)	61 (27)	64 (29)	68 (31)	75 (34)	78 (36)	82 (37)	86 (39)	76 (34)	79 (36)	83 (38)	87 (39)
	4	75 (34)	80 (36)	85 (38)	90 (41)	98 (45)	103 (47)	108 (49)	113 (51)	100 (45)	105 (47)	110 (50)	115 (52)
	6	111 (50)	118 (54)	126 (57)	133 (60)	146 (66)	153 (69)	161 (73)	168 (76)	148 (67)	155 (70)	163 (74)	170 (77)
	8	157 (71)	169 (77)	182 (83)	195 (88)	204 (92)	216 (98)	229 (104)	241 (110)	207 (94)	219 (99)	232 (105)	245 (111)
12	1	28 (13)	30 (13)	31 (14)	33 (15)	36 (16)	37 (17)	39 (18)	40 (18)	36 (16)	38 (17)	39 (18)	41 (18)
	2	48 (22)	51 (23)	54 (25)	57 (26)	63 (28)	66 (30)	69 (31)	72 (33)	64 (29)	67 (30)	70 (32)	73 (33)
	3	68 (31)	73 (33)	77 (35)	82 (37)	90 (41)	95 (43)	99 (45)	104 (47)	91 (41)	96 (44)	101 (46)	106 (48)
	4	89 (41)	96 (43)	102 (46)	108 (49)	119 (54)	125 (57)	131 (60)	138 (62)	120 (55)	127 (58)	133 (60)	139 (63)
	6	133 (60)	142 (64)	152 (69)	161 (73)	176 (80)	186 (84)	195 (88)	204 (93)	179 (81)	188 (85)	198 (90)	207 (94)
14	8	183 (83)	197 (90)	212 (96)	226 (103)	241 (109)	255 (116)	270 (122)	284 (129)	244 (111)	259 (117)	273 (124)	288 (131)
	1	35 (16)	37 (17)	39 (18)	42 (19)	45 (21)	48 (22)	50 (23)	52 (24)	46 (21)	48 (22)	50 (23)	52 (24)
	2	62 (28)	66 (30)	70 (32)	74 (34)	81 (37)	86 (39)	90 (41)	94 (43)	83 (38)	87 (39)	91 (41)	95 (43)
	3	88 (40)	94 (43)	101 (46)	107 (49)	118 (53)	124 (56)	130 (59)	137 (62)	119 (54)	126 (57)	132 (60)	139 (63)
	4	116 (53)	125 (57)	133 (60)	142 (64)	155 (70)	164 (74)	172 (78)	181 (82)	158 (72)	166 (75)	175 (79)	184 (83)
17	6	173 (78)	186 (84)	199 (90)	211 (96)	231 (105)	244 (111)	257 (117)	270 (122)	235 (107)	248 (112)	261 (118)	274 (124)
	8	233 (106)	251 (114)	269 (122)	287 (130)	311 (141)	329 (149)	347 (157)	365 (165)	316 (143)	334 (151)	352 (160)	370 (168)
	1	39 (18)	41 (19)	44 (20)	46 (21)	50 (23)	53 (24)	55 (25)	58 (26)	51 (23)	54 (24)	56 (25)	58 (26)
	2	69 (31)	74 (33)	78 (36)	83 (38)	91 (41)	96 (43)	101 (46)	106 (48)	92 (42)	97 (44)	102 (46)	107 (49)
	3	98 (45)	106 (48)	113 (51)	120 (55)	132 (60)	139 (63)	146 (66)	154 (70)	134 (61)	141 (64)	149 (67)	156 (71)
20	4	130 (59)	140 (63)	149 (68)	159 (72)	174 (79)	184 (83)	194 (88)	203 (92)	177 (80)	187 (85)	197 (89)	206 (94)
	6	194 (88)	208 (94)	223 (101)	237 (108)	260 (118)	274 (124)	289 (131)	303 (138)	264 (120)	279 (126)	293 (133)	308 (140)
	8	272 (123)	295 (134)	318 (144)	341 (155)	359 (163)	382 (173)	405 (184)	428 (194)	365 (166)	388 (176)	411 (186)	434 (197)
	1	45 (20)	48 (22)	51 (23)	53 (24)	58 (26)	61 (28)	64 (29)	67 (30)	59 (27)	62 (28)	65 (29)	68 (31)
	2	79 (36)	85 (39)	91 (41)	97 (44)	106 (48)	112 (51)	117 (53)	123 (56)	108 (49)	113 (51)	119 (54)	125 (57)
24	3	114 (52)	122 (56)	131 (59)	140 (63)	153 (69)	162 (73)	170 (77)	179 (81)	155 (71)	164 (74)	173 (78)	181 (82)
	4	150 (68)	162 (73)	173 (79)	185 (84)	203 (92)	214 (97)	226 (102)	237 (108)	206 (93)	217 (99)	229 (104)	240 (109)
	6	224 (102)	241 (109)	259 (117)	276 (125)	302 (137)	319 (145)	336 (153)	354 (160)	307 (139)	324 (147)	341 (155)	359 (163)
	8	206 (93)	206 (93)	206 (93)	206 (93)	309 (140)	309 (140)	309 (140)	309 (140)	315 (143)	315 (143)	315 (143)	315 (143)

NOTES: Unit weight data is shipping weight in pounds (kilograms).

UNIT CONFIGURATIONS



MODULE SIZE		2	3	4	6	8	10	12	14	17
POSITION		2	3	4	5	6	7	8	9	10
MEASUREMENTS		H / W / L	H / W / L	H / W / L	H / W / L	H / W / L	H / W / L	H / W / L	H / W / L	H / W / L
EFM	EXTERNAL FLAT FILTERS (2")	17 3/8" (441) 28" (711) 5 1/4" (133)	17 3/8" (441) 34" (864) 5 1/4" (133)	17 3/8" (441) 42" (1069) 5 1/4" (133)	26 3/8" (670) 42" (1069) 5 1/4" (133)	26 3/8" (670) 46" (1168) 5 1/4" (133)	26 3/8" (670) 56" (1422) 5 1/4" (133)	41 3/16" (1046) 64" (1626) 5 1/4" (133)	41 3/16" (1046) 68" (1727) 5 1/4" (133)	41 3/16" (1046) 80" (2032) 5 1/4" (133)
SAM	SMALL ACCESS	22" (559)	22" (559)	22" (559)	30" (762)	34" (864)	34" (864)	44" (1118)	44" (1118)	44" (1118)
SCM	SMALL COIL	30" (762)	36" (914)	44" (1118)	44" (1118)	48" (1219)	58" (1473)	66" (1676)	70" (1778)	82" (2083)
SFM	SMALL FLAT FILTERS (2" AND/OR 4" CARTRIDGE)	15" (381)	15" (381)	15" (381)	15" (381)	15" (381)	15" (381)	15" (381)	15" (381)	15" (381)
MAM	MEDIUM ACCESS									
MCM	MEDIUM COIL									
MFM	MED. SMARTRAC MIX. BOX W/FLAT FILTERS (2")	22" (559)	22" (559)	22" (559)	30" (762)	34" (864)	34" (864)	44" (1118)	44" (1118)	44" (1118)
MIM	MED. SMARTRAC INLET PLENUM W/FLAT FILTERS (2")	30" (762)	36" (914)	44" (1118)	44" (1118)	48" (1219)	58" (1473)	66" (1676)	70" (1778)	82" (2083)
MMM	MEDIUM MIXING BOX WITH FLAT FILTERS (2")	30" (762)	30" (762)	30" (762)	30" (762)	30" (762)	30" (762)	30" (762)	30" (762)	30" (762)
MRM	MEDIUM INLET PLENUM WITH FLAT FILTERS (2")									
MVM	V-BANK FILTERS (2")									
HFM	HORIZONTAL FC FAN	22" (559)	22" (559)	22" (559)	30" (762)	34" (864)	34" (864)	44" (1118)	44" (1118)	44" (1118)
VCM	VERTICAL COIL	30" (762)	36" (914)	44" (1118)	44" (1118)	48" (1219)	58" (1473)	66" (1676)	70" (1778)	82" (2083)
VFM	VERTICAL FC FAN	32" (813)	32" (813)	32" (813)	36" (914)	36" (914)	36" (914)	40" (1016)	40" (1016)	40" (1016)
LFM	LG. SMARTRAC MIX. BOX W/V-BANK FILTERS (2")									
LIM	LG. SMARTRAC INLET PLENUM W/V-BANK FILTERS (2")	22" (559)	22" (559)	22" (559)	30" (762)	34" (864)	34" (864)	44" (1118)	44" (1118)	44" (1118)
LMM	LARGE MIXING BOX WITH V-BANK FILTERS (2")	30" (762)	36" (914)	44" (1118)	44" (1118)	48" (1219)	58" (1473)	66" (1676)	70" (1778)	58" (1473)
LRM	LARGE INLET PLENUM WITH V-BANK FILTERS (2")	42" (1067)	42" (1067)	42" (1067)	42" (1067)	42" (1067)	42" (1067)	42" (1067)	42" (1067)	42" (1067)
LPM	DISCHARGE PLENUM									
FCM	FC FAN AND COIL COMBINATION (HORIZONTAL ONLY)	22" (559)	22" (559)	22" (559)	30" (762)	34" (864)	34" (864)	44" (1118)	44" (1118)	44" (1118)
EHB	ELECTRIC HEAT BLOW THRU	13 1/2" (343)	13 1/2" (343)	13 1/2" (343)	18" (457)	18" (457)	18" (457)	21" (533)	21" (533)	21" (533)
		11 1/2" (292)	11 1/2" (292)	11 1/2" (292)	17" (432)	17" (432)	17" (432)	24" (610)	24" (610)	24" (610)
		22" (559)	22" (559)	22" (559)	22" (559)	22" (559)	22" (559)	22" (559)	22" (559)	22" (559)

NOTES:

1. All dimensions are ± 1/4" (6mm). Metric values are soft conversions.
2. Section images are for identification of unit configuration only. See individual section submittal drawings at www.krueger-hvac.com.
3. Certain configuration rules apply; see selection program for details.

ELECTRIC HEAT FEATURES & CAPACITIES

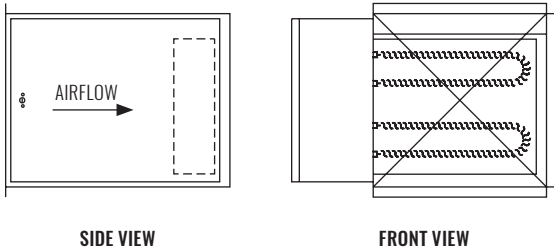
ELECTRIC HEAT STANDARD FEATURES

- G60 galvanized steel casing
- Flanged construction for direct unit mounting, in blow thru configuration
- Listed for zero clearance installation
- Meets National Electrical Code requirements
- Ni-Chrome wire in ceramic insulators
- Stainless steel element terminals and hardware
- Element support brackets on maximum 3 1/2" centers
- Solid cover with continuous full height hinge
- Over-temperature protection
- All internal wiring rated for 105°C minimum
- Airflow switch
- Incoming line power distribution block
- ETL Listed in compliance with UL/ANSI Standard 1995
- Single point power connection
- Heater factory mounted to unit with ETL listing as an assembly

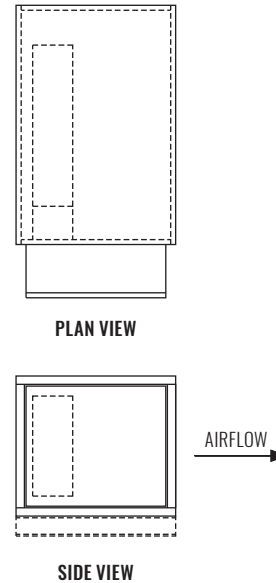
OPTIONAL HEATER CONTROL

- Main incoming power disconnect (non-fused) (fused)
- Fusing (main) (per stage)
- Magnetic contactors wired for disconnecting operation
- Solid state relay with 4-20 mA, thermistor 0-135 Ohm, 0-16 VDC, or 6-9 VDC control
- Fan control package with heater interlock contacts (required for single point power connection)
- De-rated elements (for longer life)

BLOW THRU (INSTALLED ON UNIT DISCHARGE)



DRAW THRU (INSTALLED UPSTREAM OF FAN)



HEATER AMP CALCULATION	
VOLTAGE	AMPS PER kW
115 / 1	8.70
208 / 1	4.81
230 / 1	4.35
277 / 1	3.61
208 / 3	2.78
230 / 3	2.51
460 / 3	1.26



NOTES:

1. Non-fused door interlock disconnect switch shall be sized according to MCA.
2. Fused door interlock disconnect switch and main fusing shall be sized according to MOP.
3. Heaters above 480v must utilize one time secondary limits only.

ELECTRIC HEAT FEATURES & CAPACITIES

BLOW-THRU ELECTRIC HEAT kW LIMITS																				
UNIT VOLTAGE AND PHASE			UNIT SIZE																	
			2		3		4		6		8		10		12		14		17	
			MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX
SINGLE PHASE	115	kW	3	5	3	5	4	5	-	-	-	-	-	-	-	-	-	-	-	-
		AMPs	26.1	43.5	26.1	43.5	34.8	43.5	-	-	-	-	-	-	-	-	-	-	-	-
	208	kW	3	9	3	9	4	9	6	9	7	9	-	-	-	-	-	-	-	-
		AMPs	14.4	43.3	14.4	43.3	19.2	43.3	28.8	43.3	33.7	43.3	-	-	-	-	-	-	-	-
	230	kW	3	11	3	11	4	11	6.0	11	7	11	9	11	-	-	-	-	-	-
		AMPs	13.0	47.8	13.0	47.8	17.4	47.8	26.1	47.8	30.4	47.8	39.1	47.8	-	-	-	-	-	-
	277	kW	3	13	3	13	4	13	6.0	13	7	13	9	13	-	-	-	-	-	-
		AMPs	10.8	46.9	10.8	46.9	14.4	46.9	21.7	46.9	25.3	46.9	32.5	46.9	-	-	-	-	-	-
THREE PHASE	208	kW	3	13	3	16	4	16	4.0	16	7	16	9	16	12	16	14	16	-	-
		AMPs	8.3	36.1	8.3	44.4	11.1	44.4	11.1	44.4	19.4	44.4	25.0	44.4	33.3	44.4	38.9	44.4	-	-
	230	kW	3	13	3	18	4	18	4.0	18	7	18	9	18	12	18	14	18	16	18
		AMPs	7.5	32.6	7.5	45.2	10.0	45.2	10.0	45.2	17.6	45.2	22.6	45.2	30.1	45.2	35.1	45.2	40.2	45.2
	460	kW	3	13	3	20	4	26	4.0	26	7	38	9	38	12	38	14	38	16	38
		AMPs	3.8	16.3	3.8	25.1	5.0	32.6	5.0	32.6	8.8	47.7	11.3	47.7	15.1	47.7	17.6	47.7	20.1	47.7

NOTES:

1. Blow thru heaters can have a maximum of two stages.
2. VFD controllers cannot be supplied with blow thru heaters.
3. Specific kW ratings are available within the ranges shown; refer to Krueger's selection program.
4. Heaters above 480v must utilize one time secondary limits only.

DRAW-THRU ELECTRIC HEAT kW LIMITS																				
UNIT VOLTAGE AND PHASE			UNIT SIZE																	
			2		3		4		6		8		10		12		14		17	
			MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX
SINGLE PHASE	115	kW	3	5	3	5	4	5	-	-	-	-	-	-	-	-	-	-	-	-
		AMPs	26.1	43.5	26.1	43.5	34.8	43.5	-	-	-	-	-	-	-	-	-	-	-	-
	208	kW	3	10	3	10	4	10	6.0	16	7	16	9	20	-	-	-	-	-	-
		AMPs	14.4	48.1	14.4	48.1	19.2	48.1	28.8	76.9	33.7	76.9	43.3	96.2	-	-	-	-	-	-
	230	kW	3	11	3	11	4	11	6.0	18	7	18	9	22	-	-	-	-	-	-
		AMPs	13.0	47.8	13.0	47.8	17.4	47.8	26.1	78.3	30.4	78.3	39.1	95.7	-	-	-	-	-	-
	277	kW	3	13	3	13	4	13	6.0	22	7	22	9	26	-	-	-	-	-	-
		AMPs	10.8	46.9	10.8	46.9	14.4	46.9	21.7	79.4	25.3	79.4	32.5	93.9	-	-	-	-	-	-
THREE PHASE	208	kW	3	13	3	20	4	26	4.0	26	7	28	9	34	12	46	14	46	16	46
		AMPs	8.3	36.1	8.3	55.5	11.1	72.2	11.1	72.2	19.4	77.7	25.0	94.4	33.3	127.7	38.9	127.7	44.4	127.7
	230	kW	3	13	3	20	4	26	4.0	26	7	32	9	34	12	49	14	49	16	49
		AMPs	7.5	32.6	7.5	50.2	10.0	65.3	10.0	65.3	17.6	80.3	22.6	85.3	30.1	123.0	35.1	123.0	40.2	123.0
	460	kW	3	13	3	20	4	26	4.0	26	7	52	9	64	12	76	14	88	16	96
		AMPs	3.8	16.3	3.8	25.1	5.0	32.6	5.0	32.6	8.8	65.3	11.3	80.3	15.1	95.4	17.6	110.4	20.1	120.5

NOTES:

1. Draw-thru heaters can have a maximum of four stages.
2. All heaters that have an AMP draw greater than 48 AMPS will have a minimum of two stages.
3. Specific kW ratings are available within the ranges shown; refer to Krueger's selection program.
4. Heaters above 480v must utilize one time secondary limits only.

MOTOR & ELECTRICAL INFORMATION

MOTOR/DRIVE WEIGHTS											
MOTOR TYPE	MOTOR HORSEPOWER										
	1/3	1/2	3/4	1	1 1/2	2	3	5	7 1/2	10	15
ODP	25 (11)	28 (13)	30 (762)	35 (16)	45 (20)	35 (16)	75 (34)	100 (45)	125 (57)	125 (57)	220 (100)
TEFC	28 (13)	35 (16)	33 (338)	45 (20)	65 (29)	70 (32)	85 (39)	105 (48)	145 (66)	160 (73)	295 (134)
E+	N/A	N/A	N/A	40 (18)	55 (25)	55 (25)	90 (41)	100 (45)	145 (66)	130 (59)	300 (136)
2 Speed	45 (20)	35 (16)	33 (338)	45 (20)	40 (18)	70 (32)	75 (34)	N/A	N/A	N/A	N/A

NOTES:

1. Includes motor, pulleys, belts, and motor base.
2. Motor/drive weight data is shipping weight in pounds (kilograms).

MOTOR ELECTRICAL DATA									
MOTOR TYPE	MAXIMUM MOTOR AMPERAGE								
	VOLTAGE								
	115/1	208/1	230/1	277/1	208/3	230/3	460/3	575/3	
1/3	6.3	3.5	3.2	2.6	1.7	1.5	0.8	-	
1/2	7.8	4.3	3.9	3.6	2.2	2.1	1.1	0.9	
3/4	10.6	5.4	5.3	5.0	3.2	3.0	1.5	1.2	
1	15.0	8.3	7.5	5.5	4.0	3.6	1.8	1.4	
1 1/2	-	-	-	-	5.3	5.0	2.5	1.9	
2	-	-	-	-	7.0	6.4	3.2	2.5	
3	-	-	-	-	9.1	9.0	4.5	3.2	
5	-	-	-	-	14.2	12.8	6.4	5.2	
7 1/2	-	-	-	-	22.2	21.6	10.8	8.2	
10	-	-	-	-	28.6	28.4	14.2	11.4	
15	-	-	-	-	44.9	40.6	20.3	16.2	

NOTES:

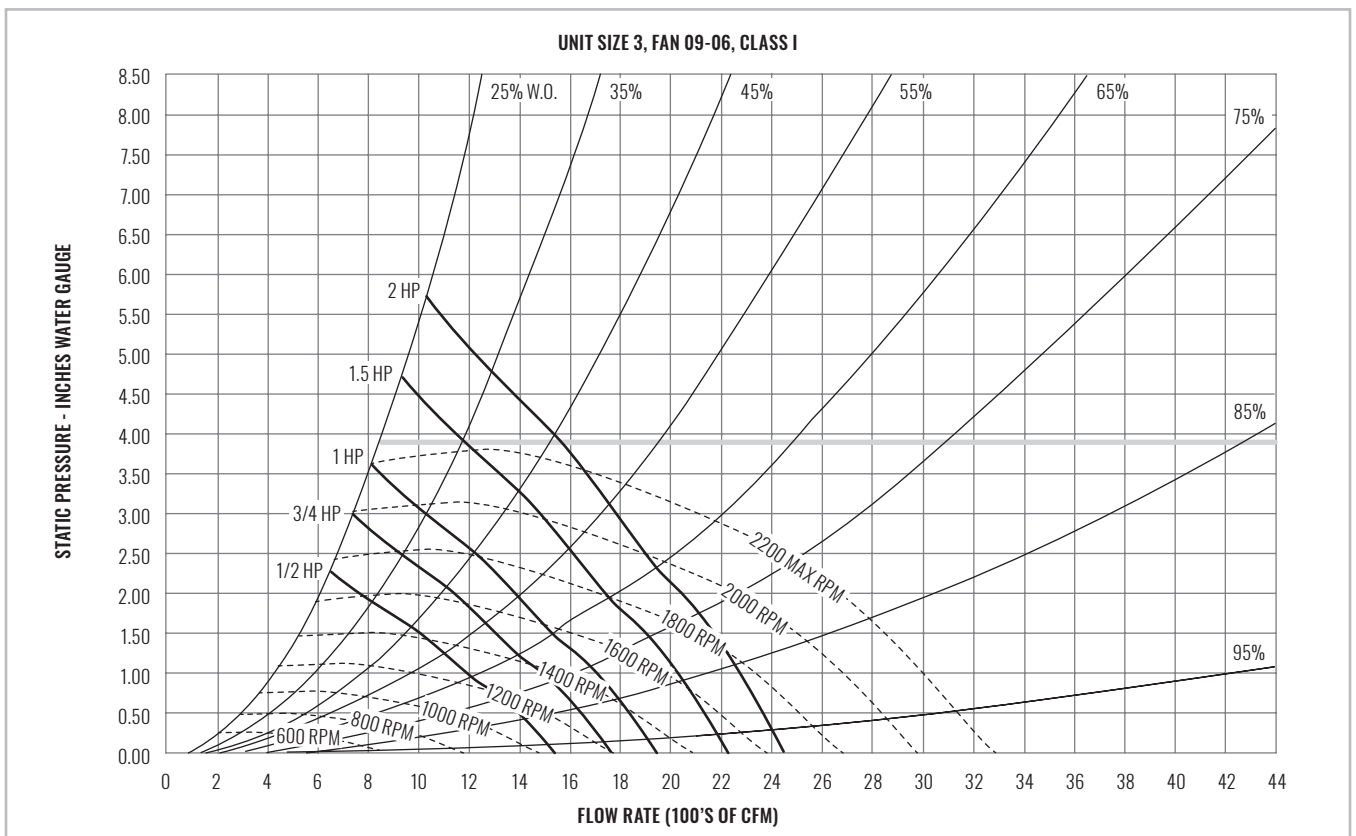
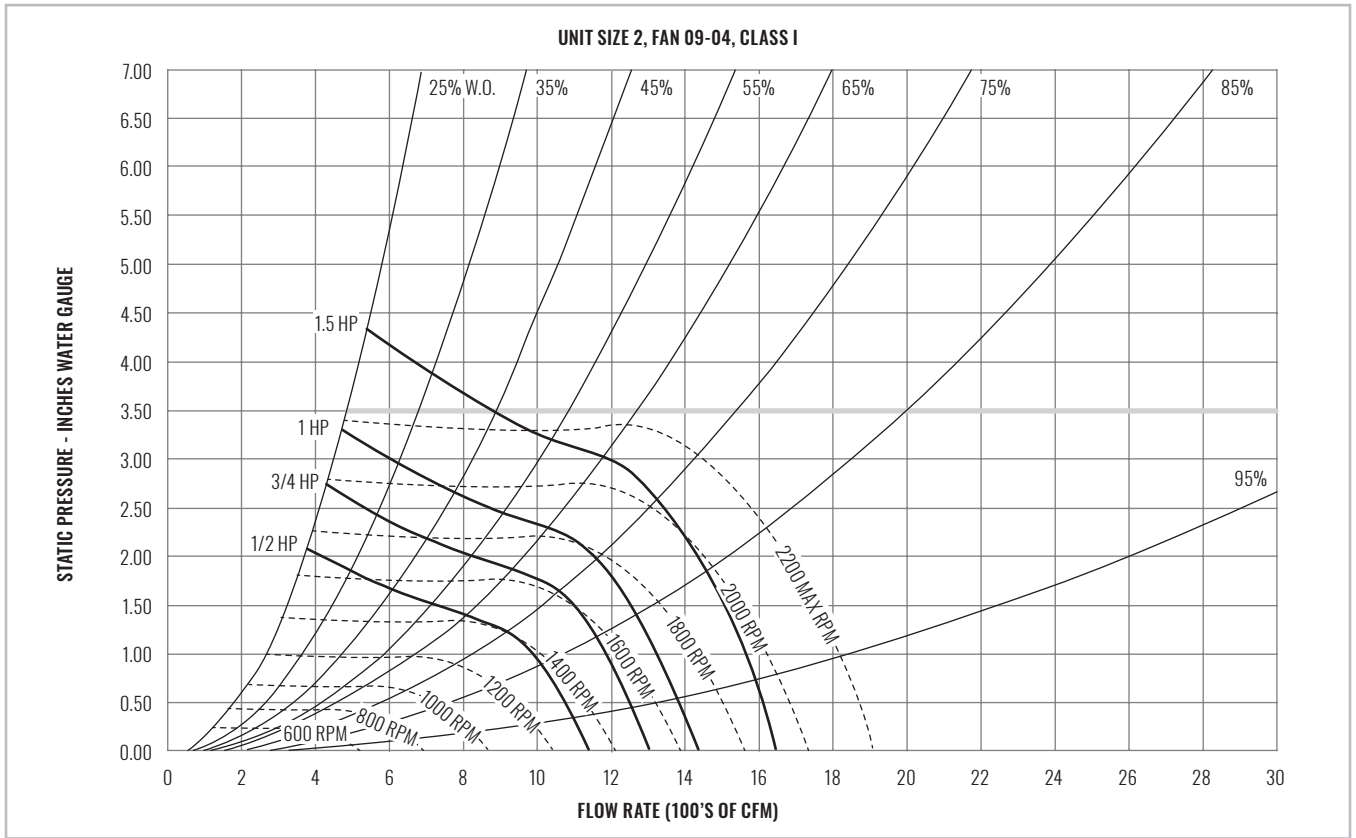
1. Actual motor nameplate AMPs may vary, but will not exceed values shown.
2. Consult Krueger for applications requiring special motors.

ADDITIONAL NOTES:

Forward curved Fans (Belt Drive)

Consult Krueger for applications at operating conditions not in the following table and curves. Fan motor voltage, fan rotation, and fan RPM may require field setting/adjustment. Drive losses not included in fan performance table and curves. In direction of airflow, after fan discharge – only LPM (Large Plenum) and EHB (Electric Heat Blow Thru) are available. Section will have internal isolation.

FAN CURVES | SIZES 2 & 3



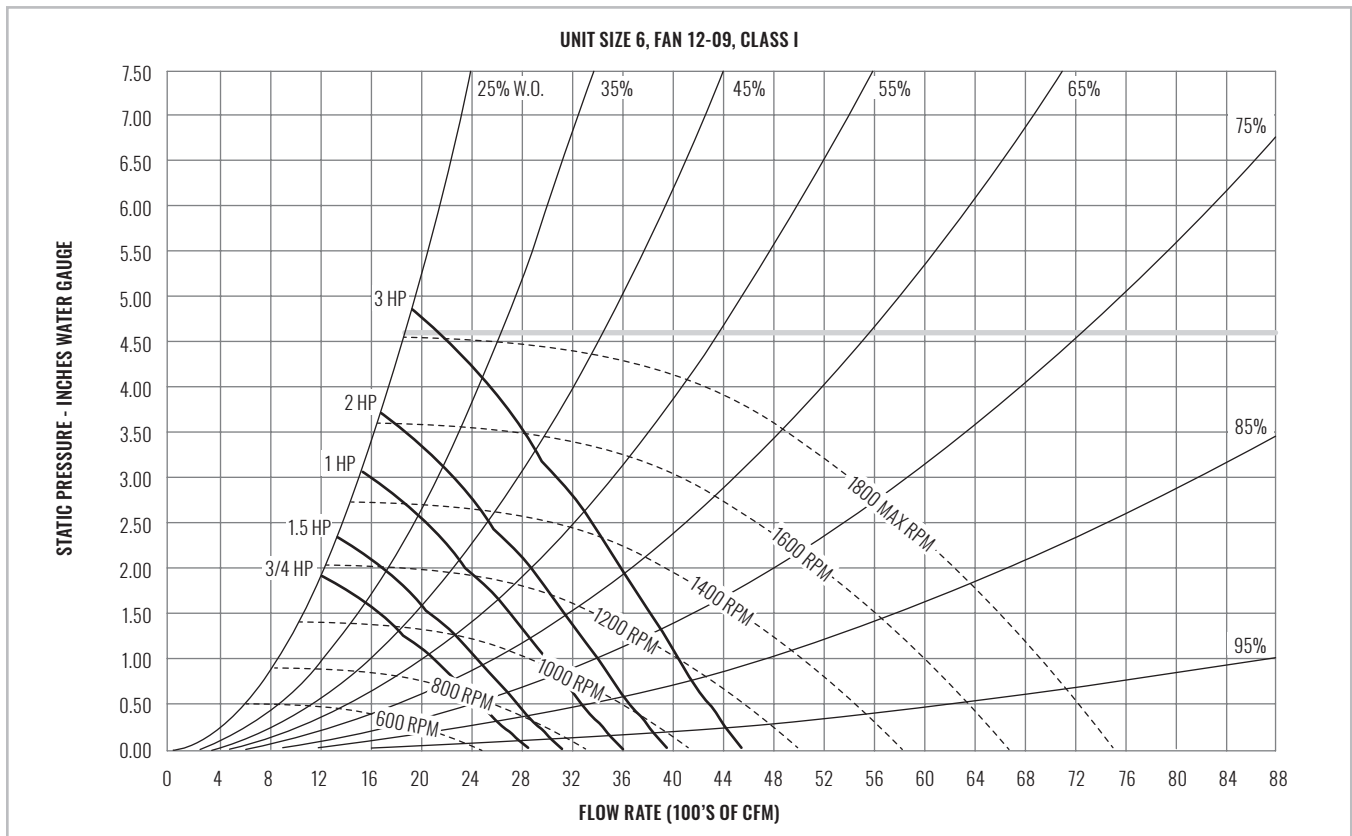
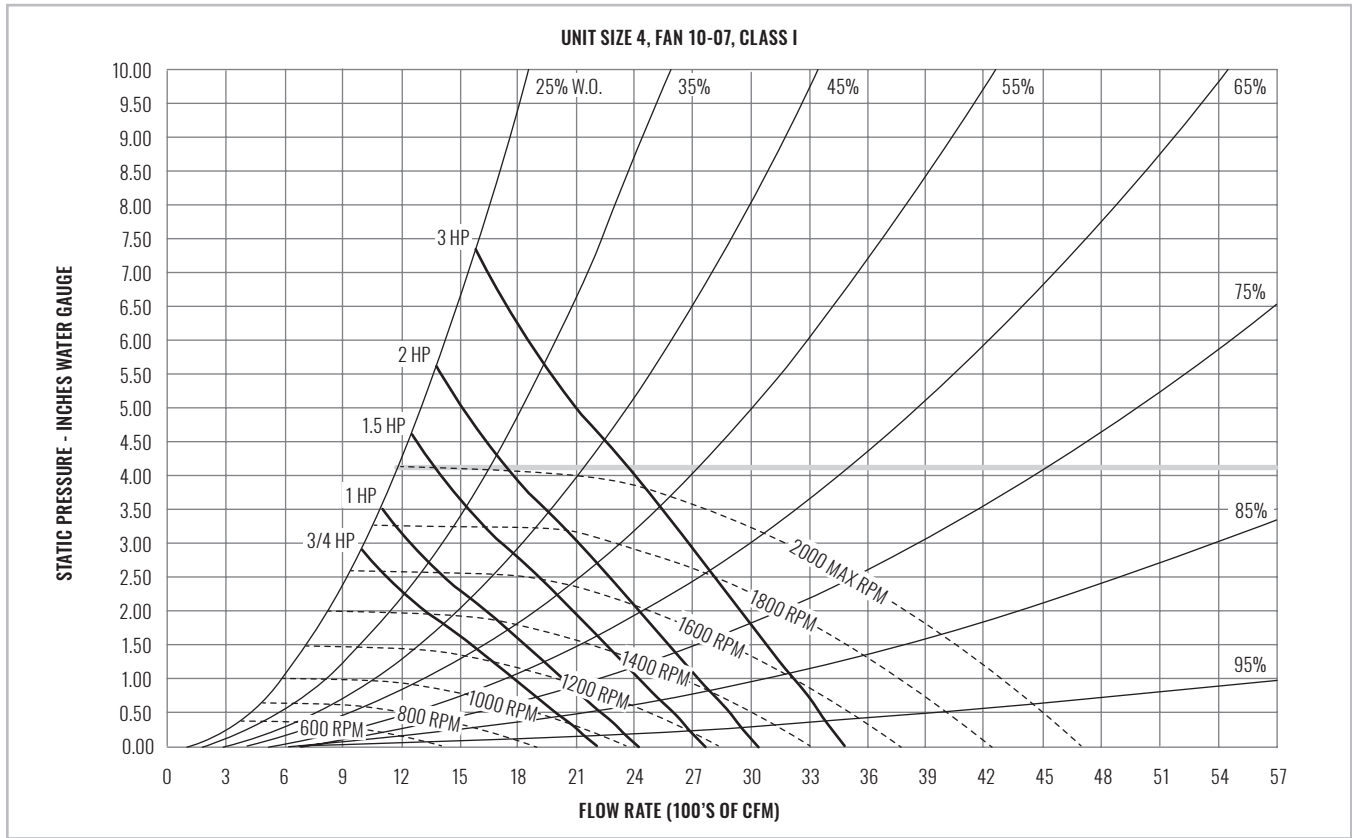
BLOWER COILS | MODULAR

KBM

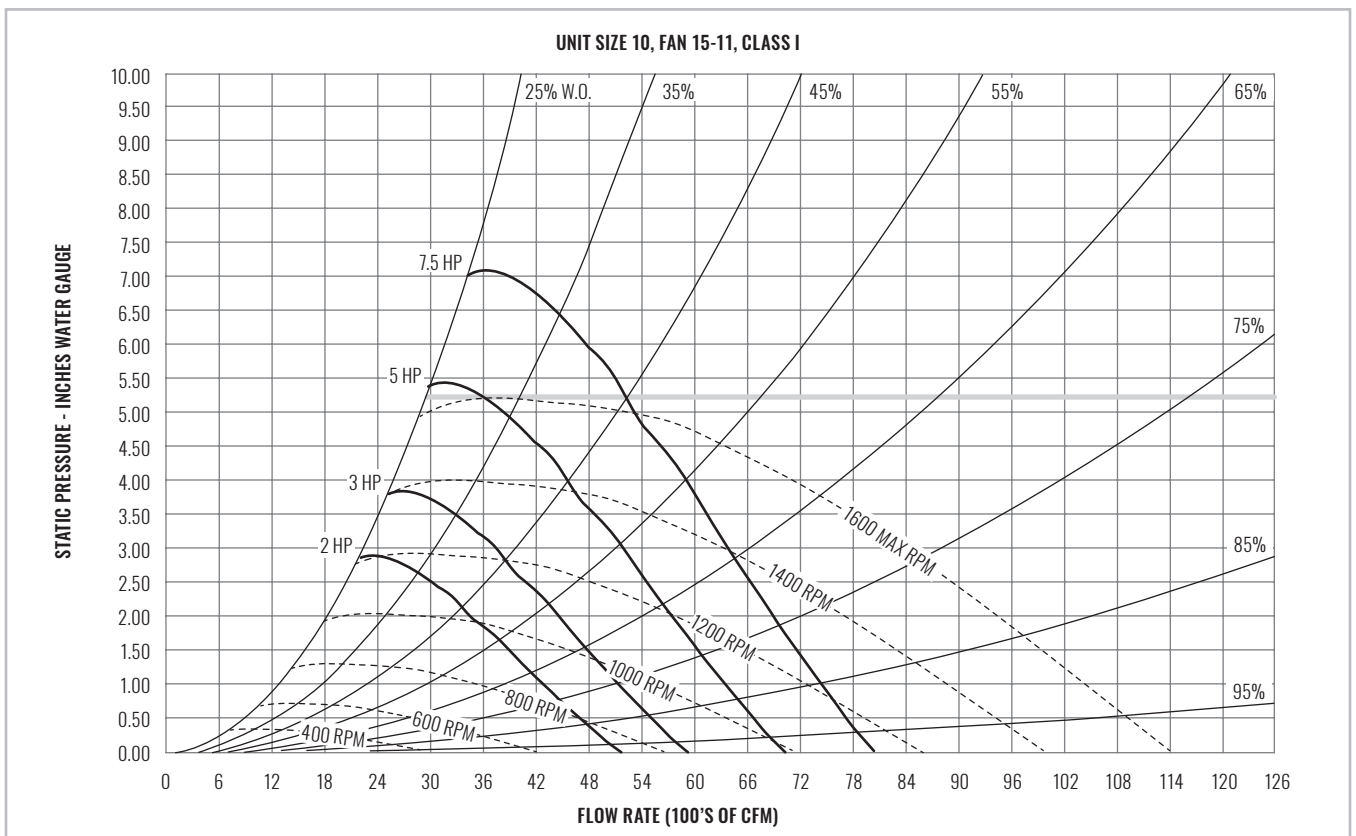
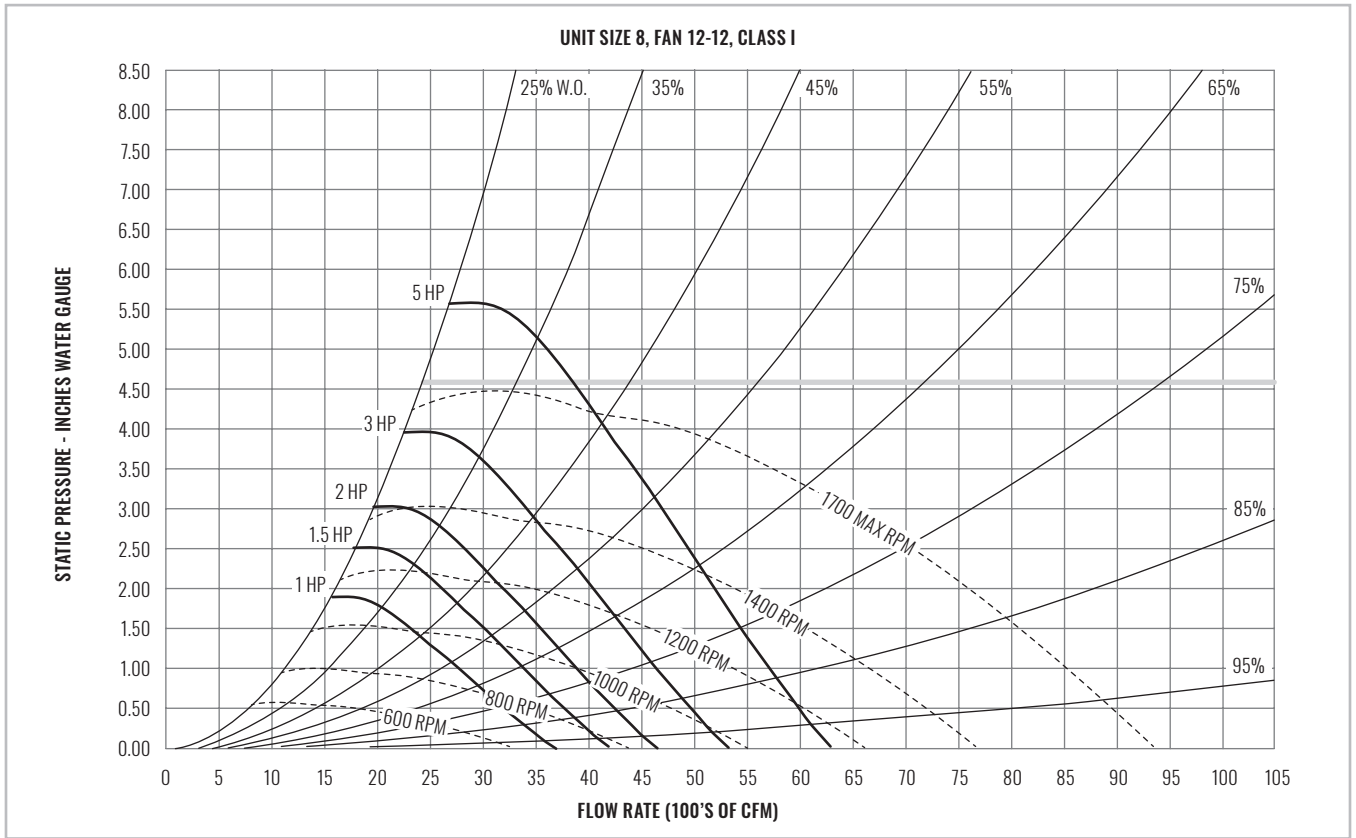
FAN CURVES | SIZES 4 & 6

BLOWER COILS | MODULAR

KBM



FAN CURVES | SIZES 8 & 10



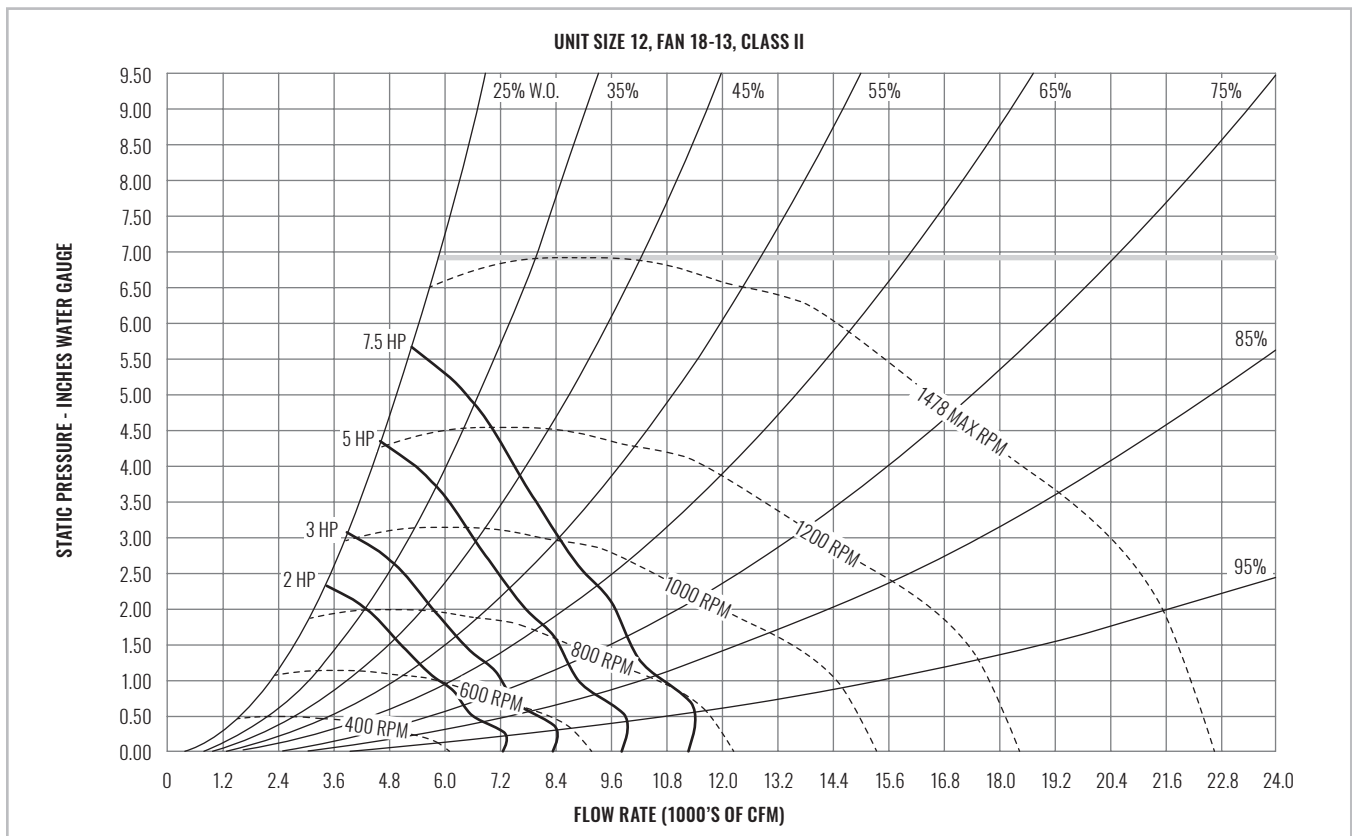
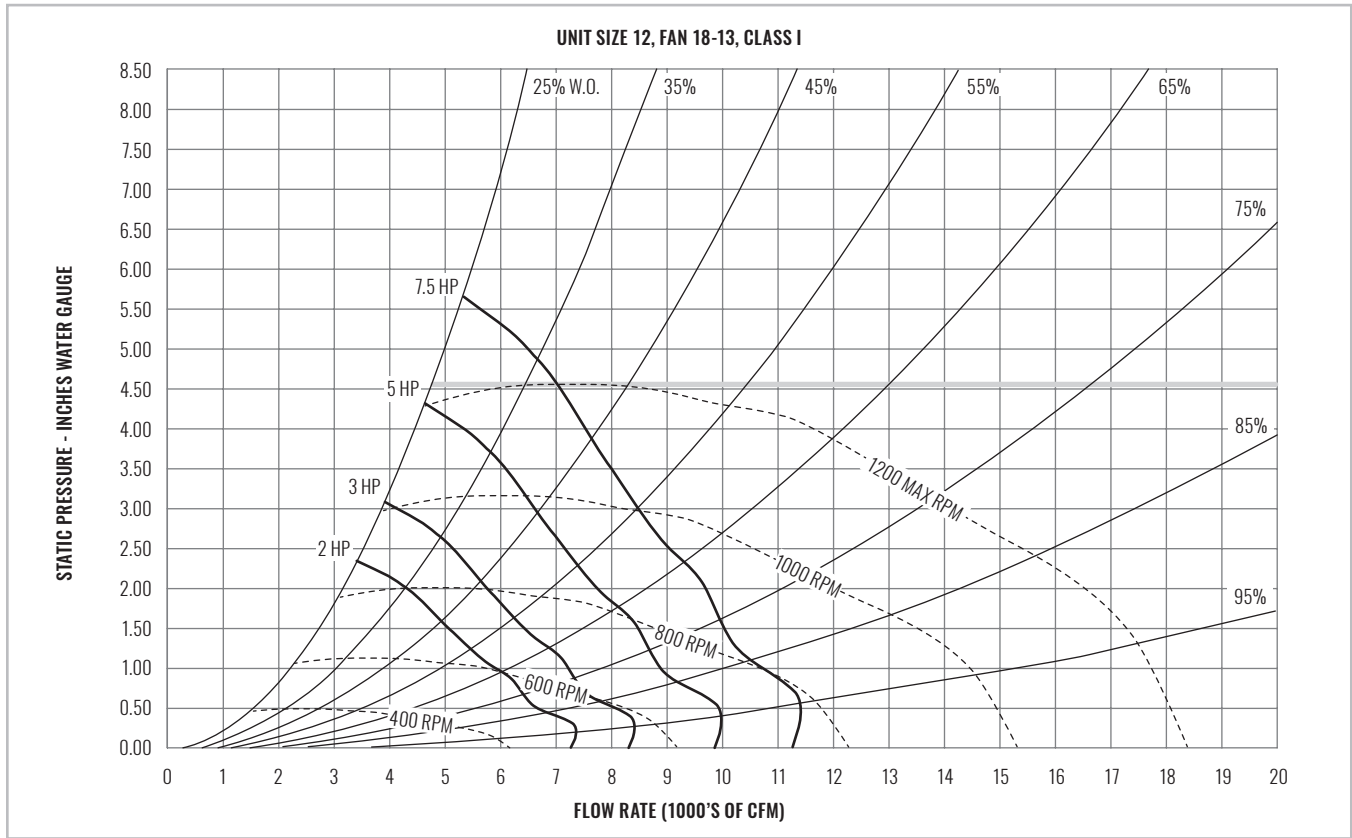
BLOWER COILS | MODULAR

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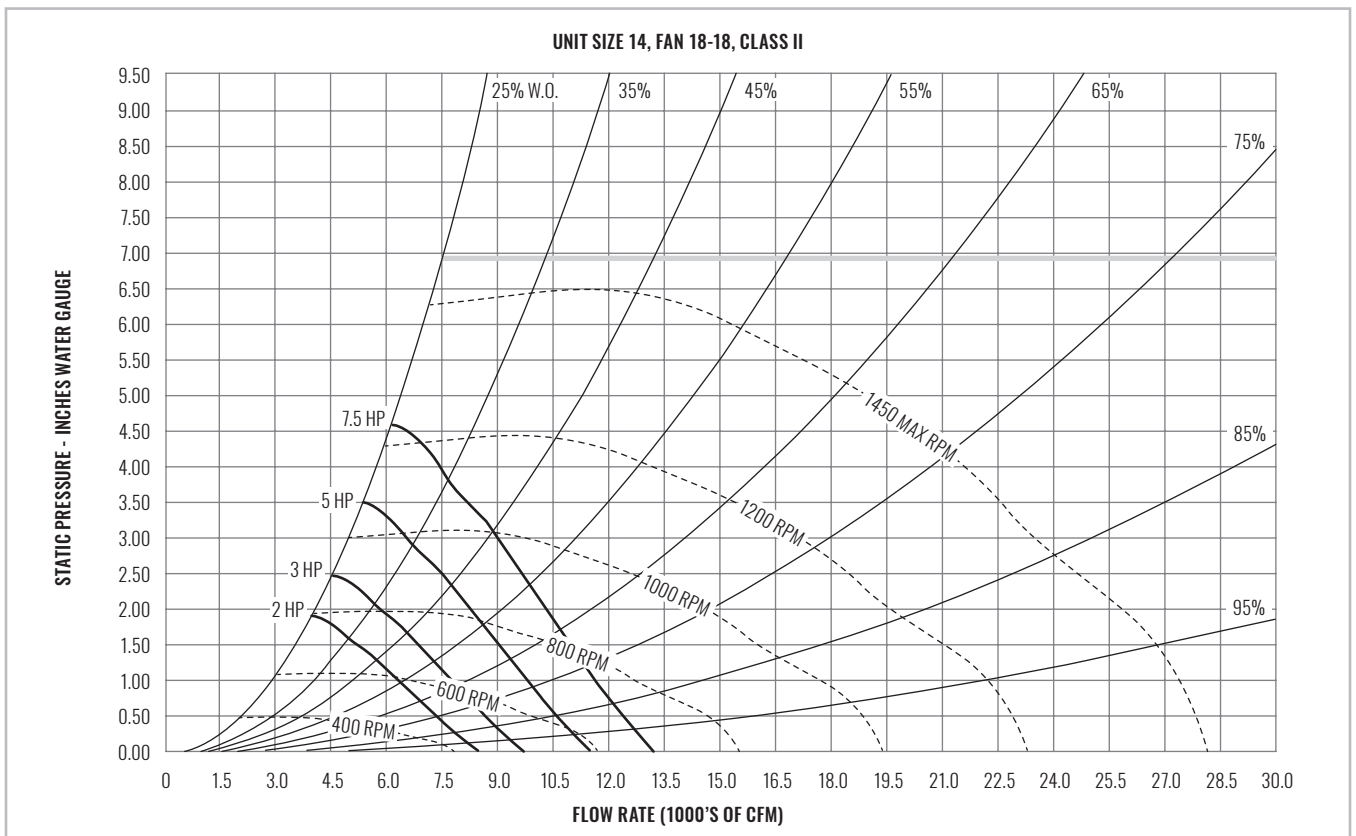
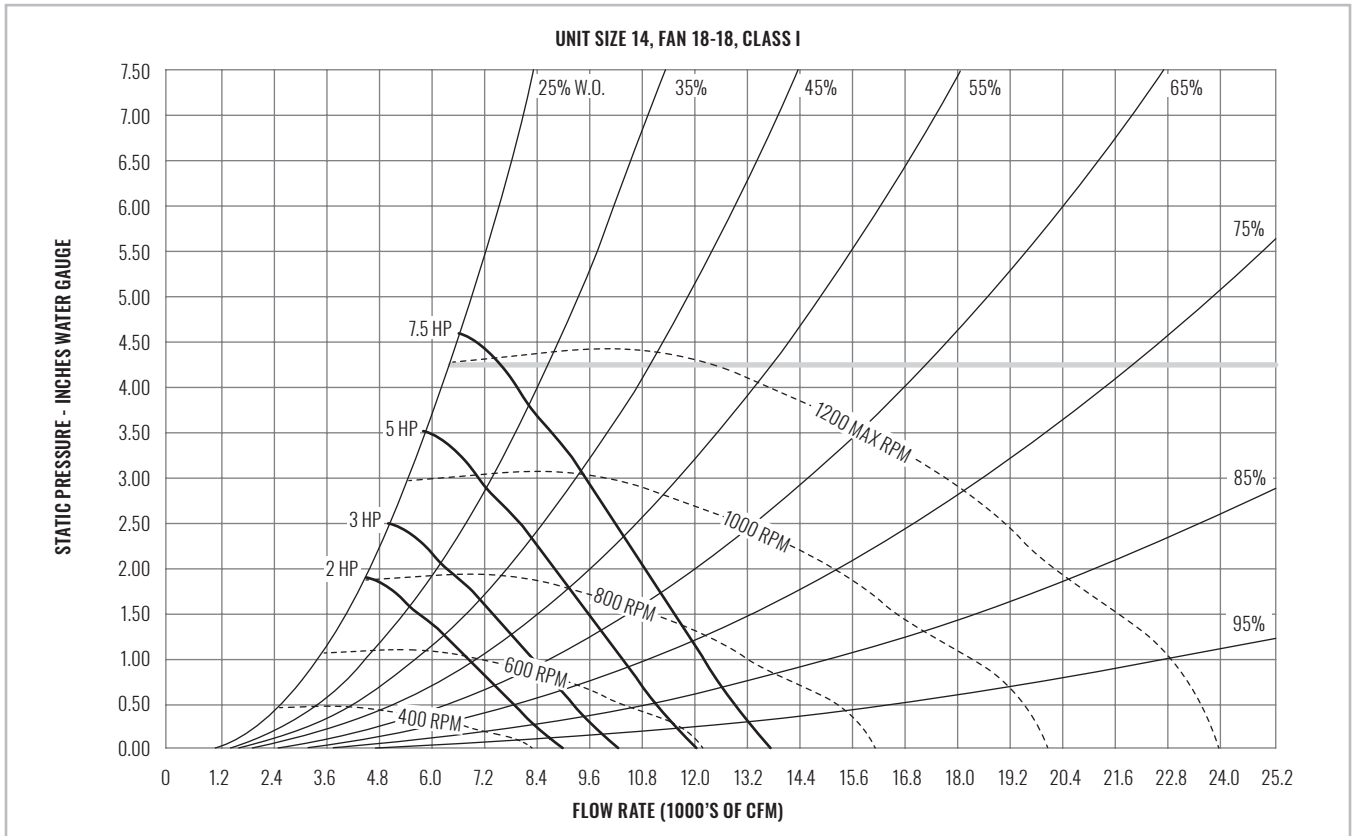
FAN CURVES | SIZE 12

BLOWER COILS | MODULAR

KBM



FAN CURVES | SIZE 14



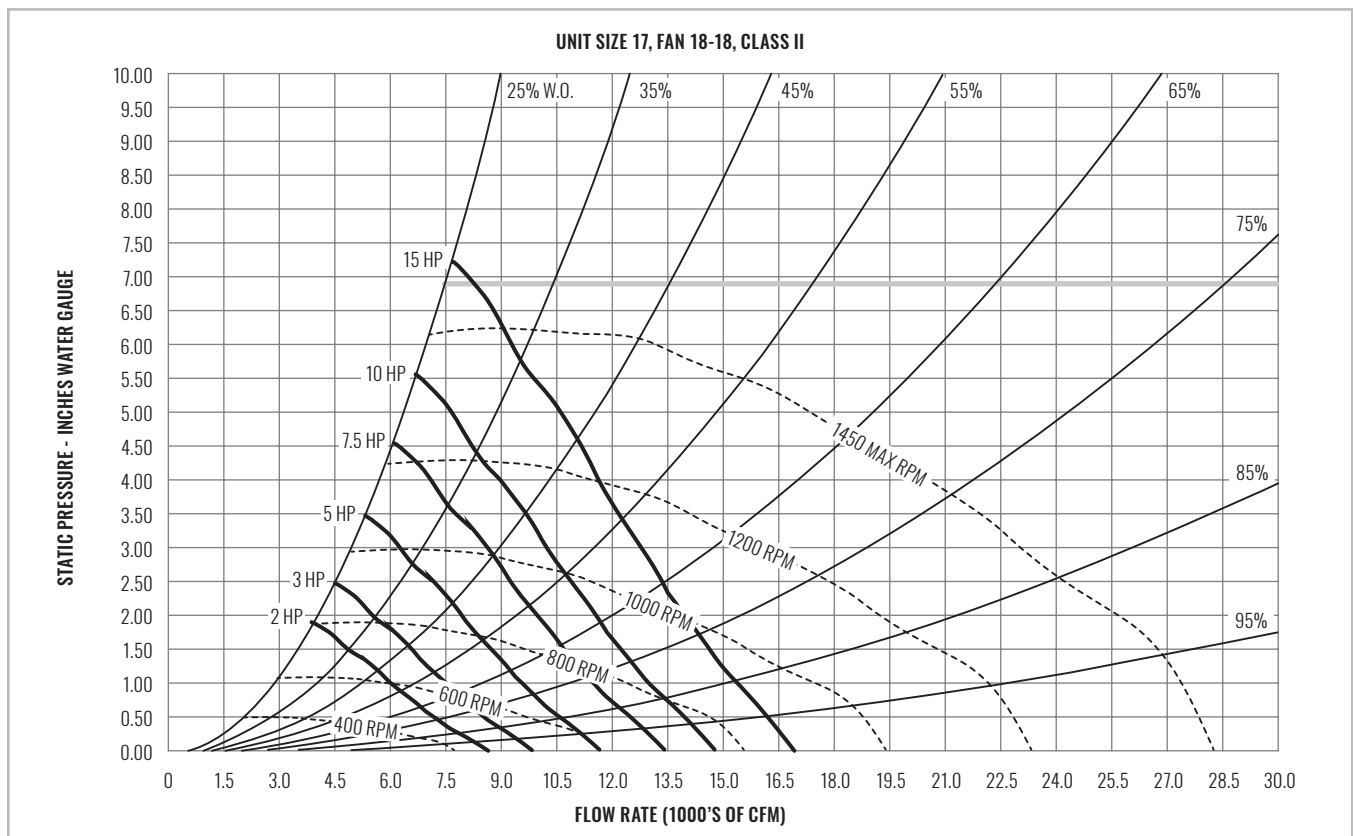
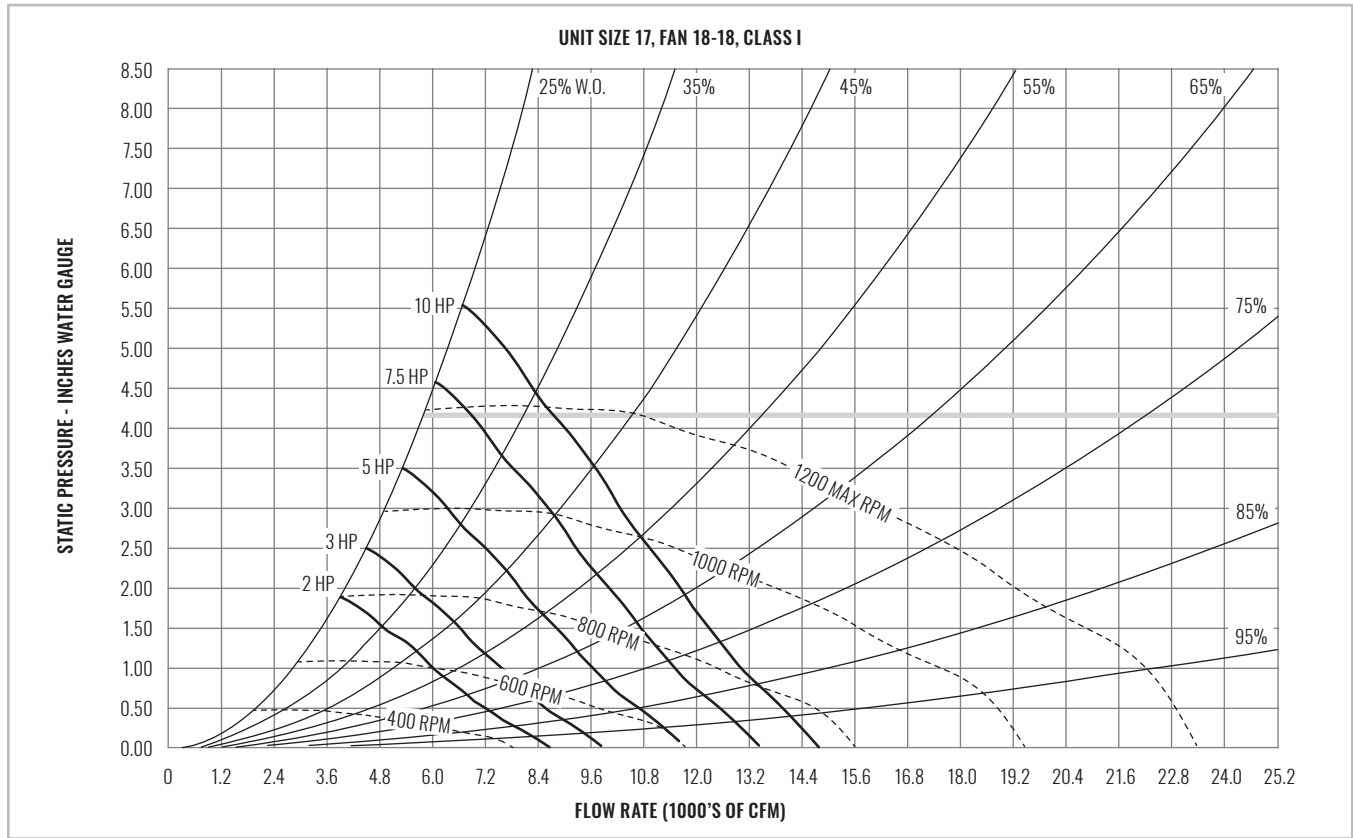
BLOWER COILS | MODULAR

KBM

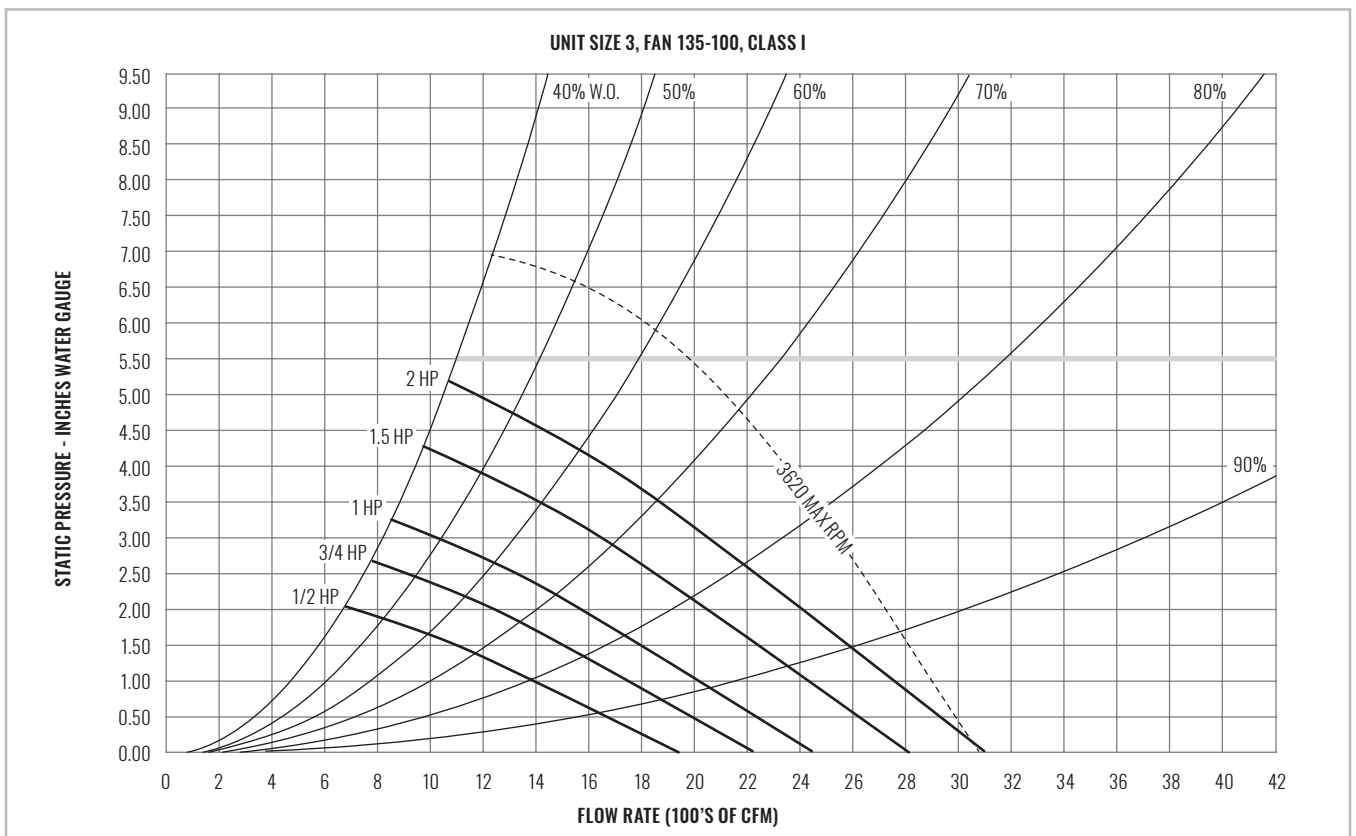
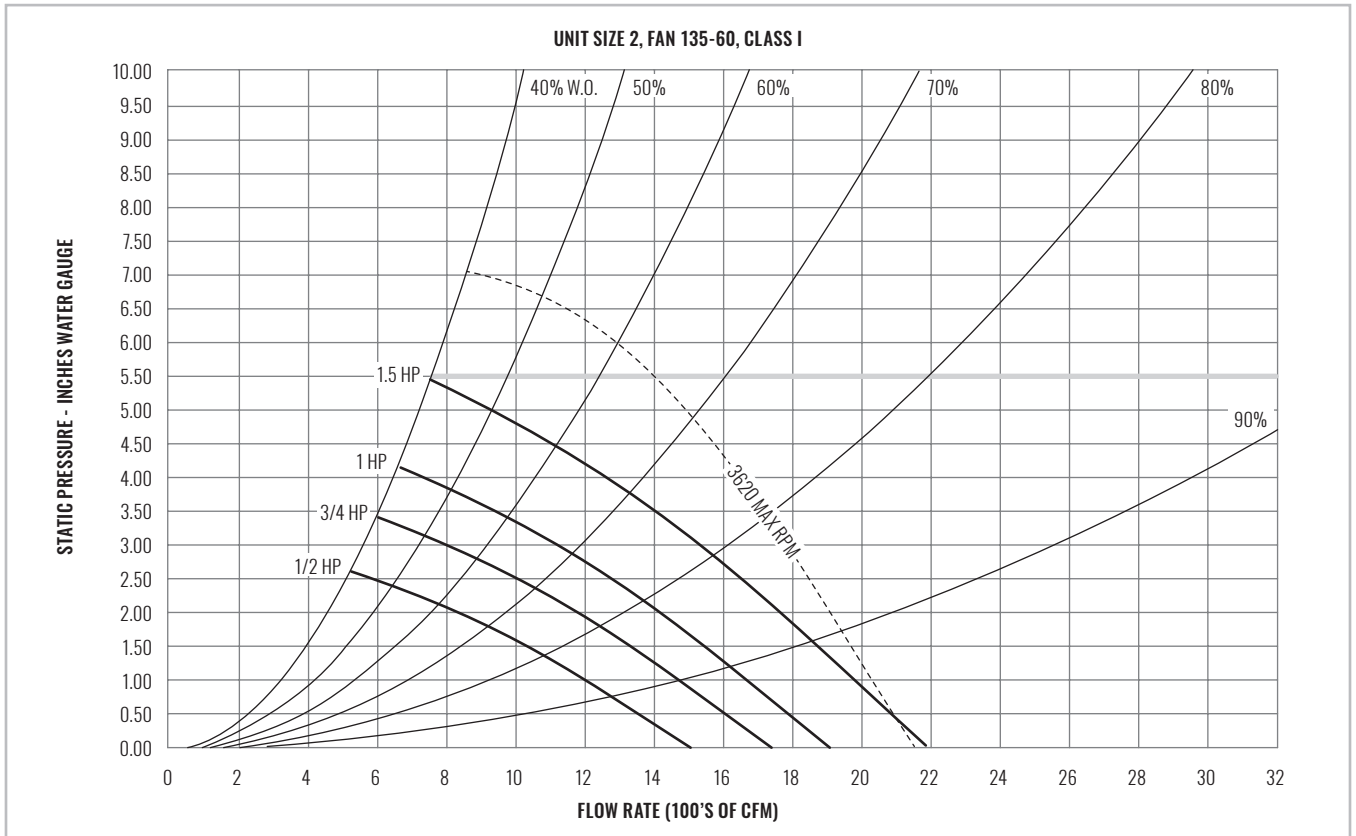
FAN CURVES | SIZE 17

BLOWER COILS | MODULAR

KBM



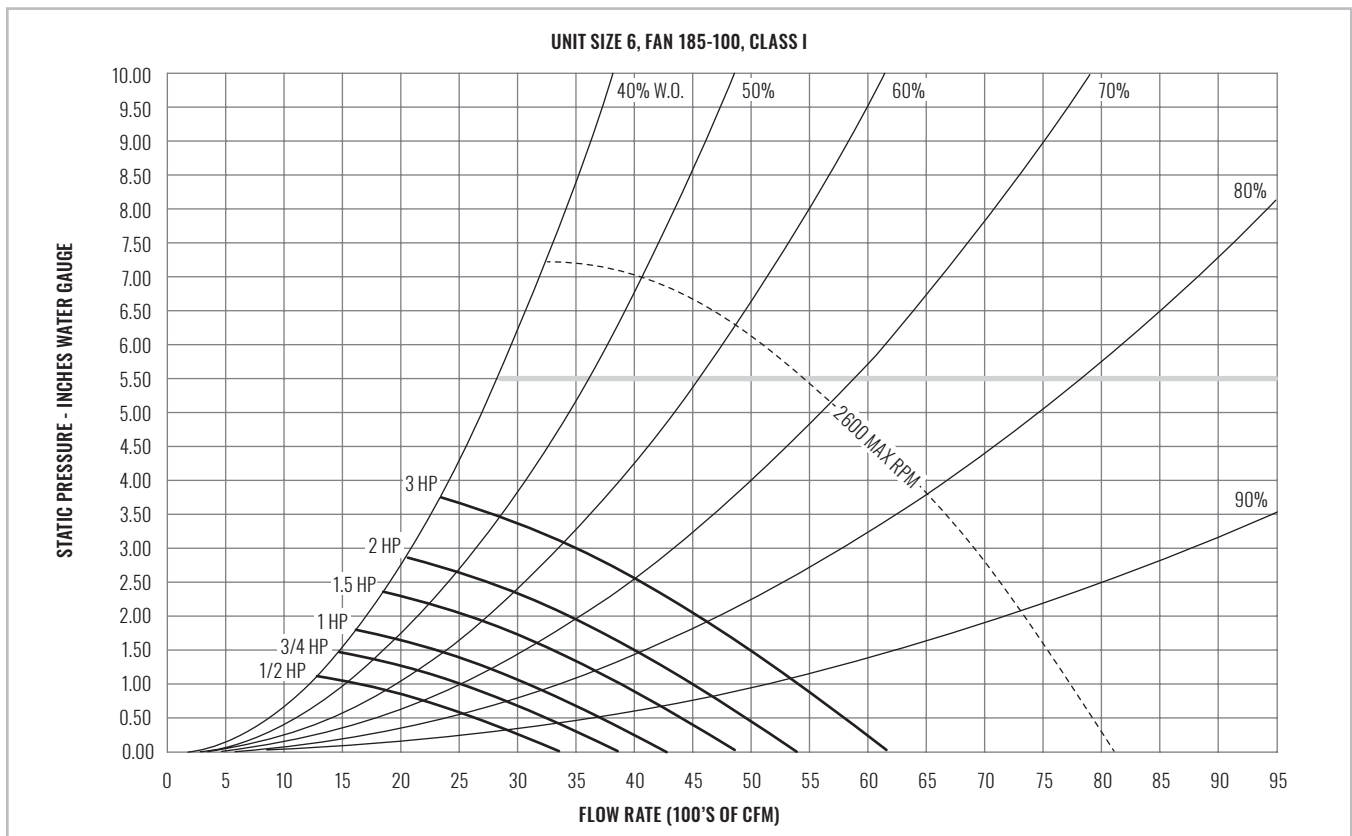
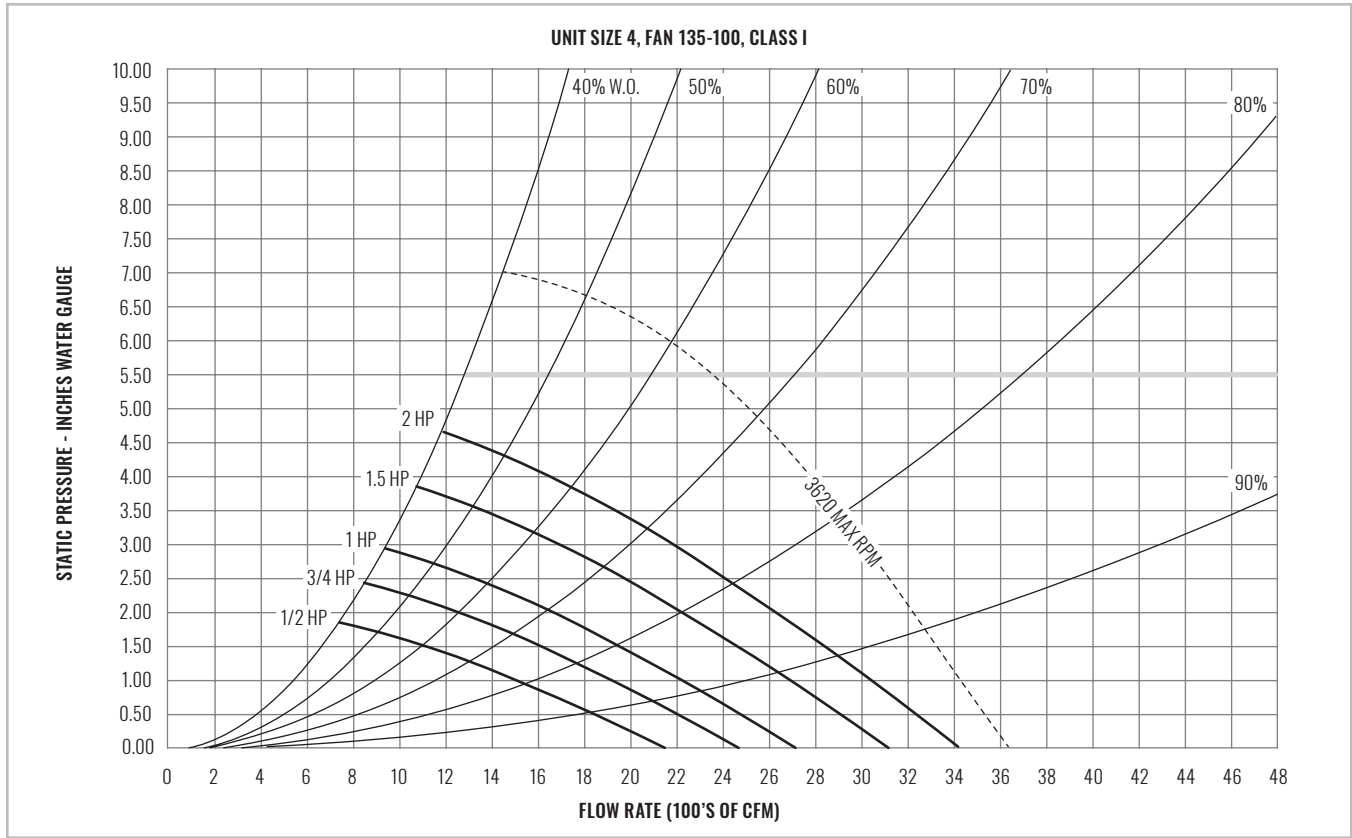
FAN CURVES | SIZE 2 & 3



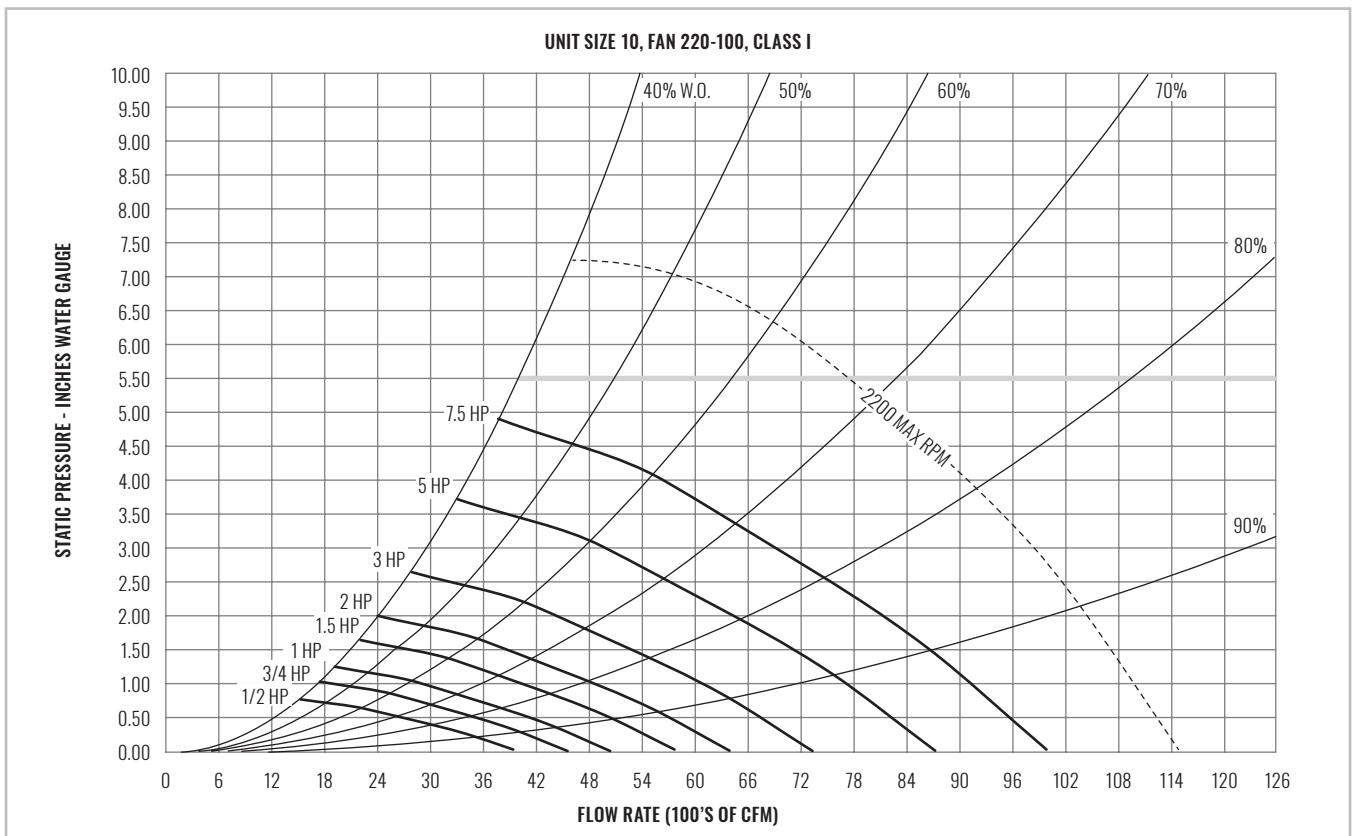
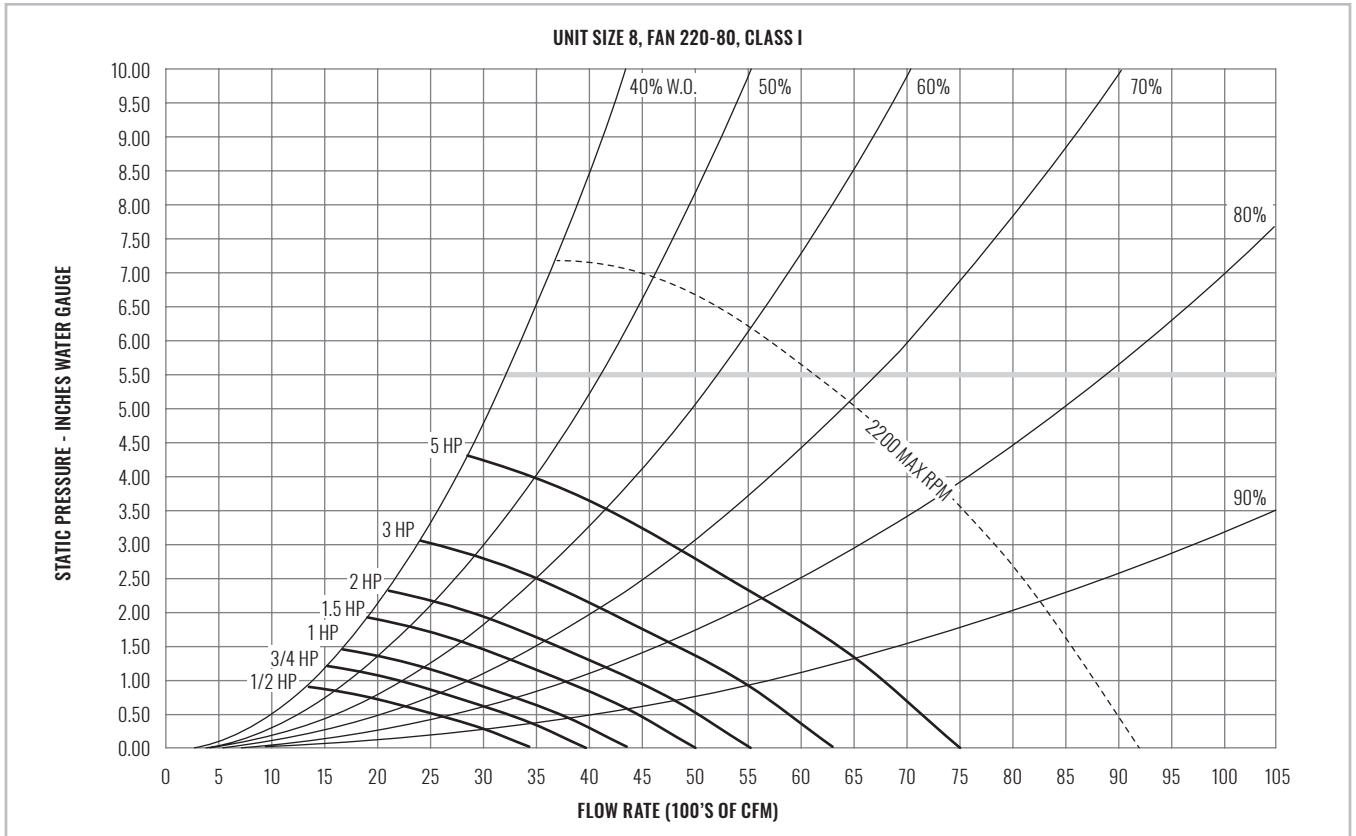
BLOWER COILS | MODULAR

KBM

FAN CURVES | SIZE 4 & 6



FAN CURVES | SIZE 8 & 10



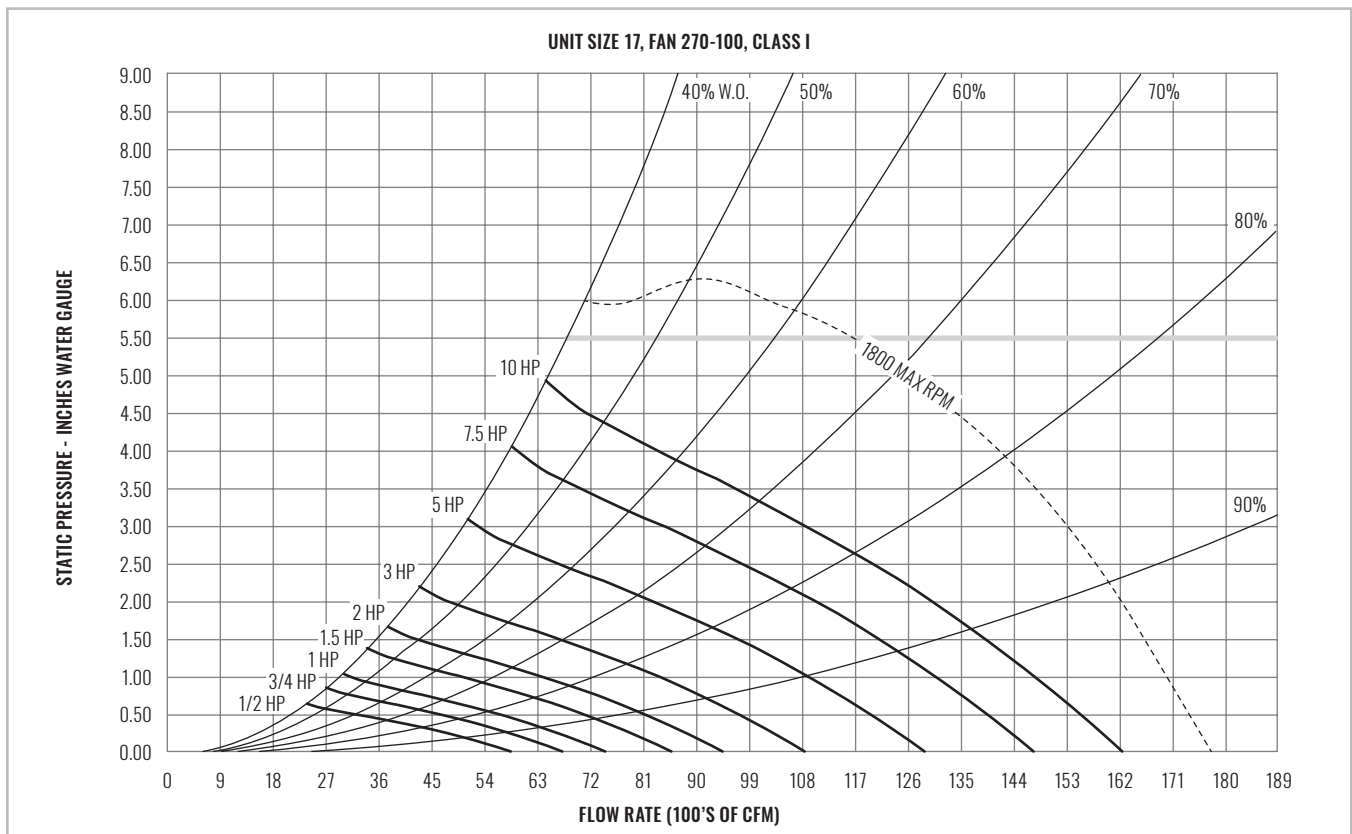
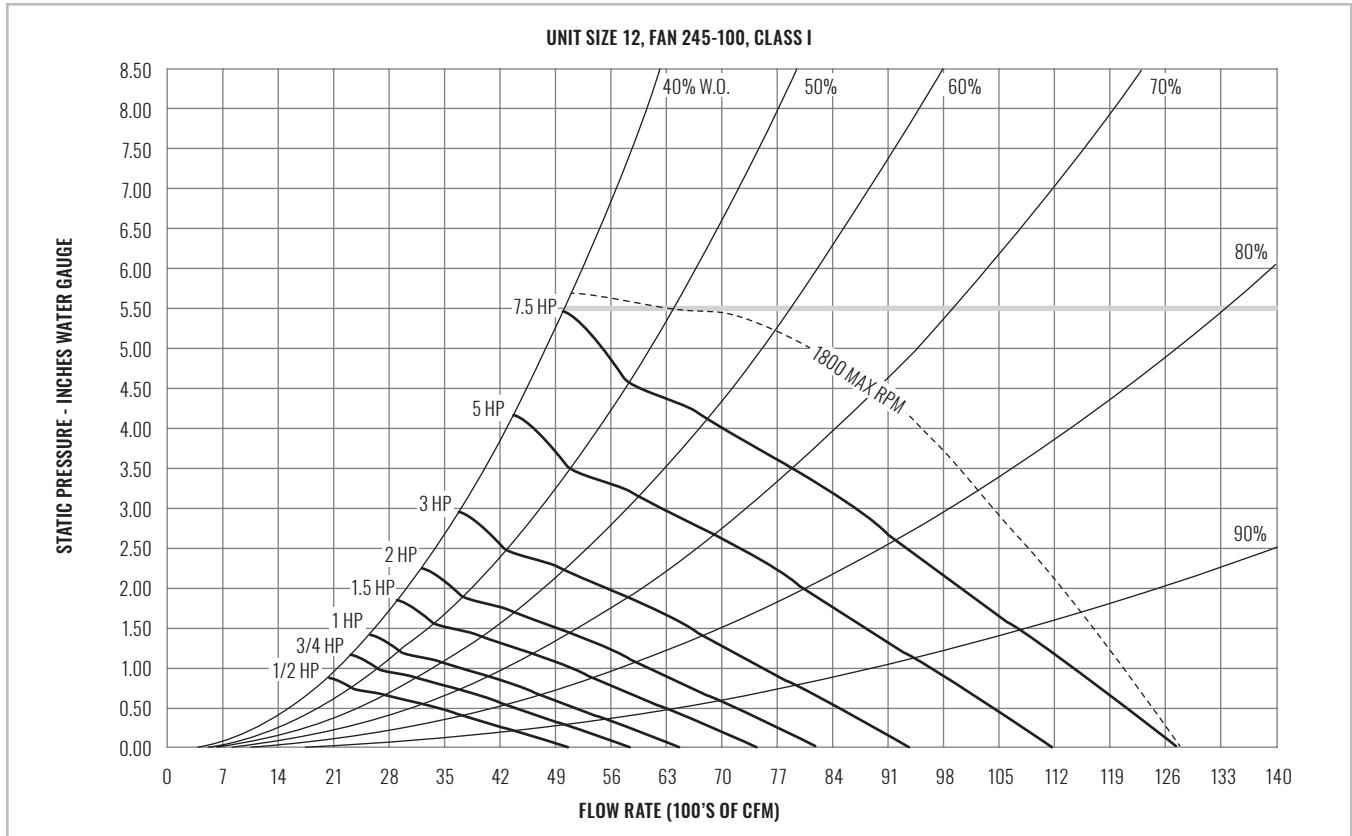
BLOWER COILS | MODULAR

KBM

FAN CURVES | SIZE 12 & 17

BLOWER COILS | MODULAR

KBM



PERFORMANCE DATA | FORWARD CURVED FAN

TSP "WG	UNIT SIZE ACTUAL CFM	2					3					4				
		650	750	850	950	1050	950	1100	1250	1400	1550	1200	1400	1600	1800	2000
3.5	RPM	-	-	-	-	-	-	-	-	-	2160	-	-	-	-	1880
	BHP	-	-	-	-	-	-	-	-	-	1.82	-	-	-	-	2.09
3.0	RPM	-	-	-	-	-	-	-	-	1990	2025	-	-	-	1740	1750
	BHP	-	-	-	-	-	-	-	-	1.39	1.60	-	-	-	1.60	1.84
2.5	RPM	-	-	-	-	-	-	-	1810	1845	1890	-	-	-	1595	1625
	BHP	-	-	-	-	-	-	-	1.03	1.20	1.40	-	-	-	1.37	1.62
2.0	RPM	-	-	-	-	1725	-	1615	1650	1695	1740	-	-	1425	1455	1490
	BHP	-	-	-	-	0.86	-	0.72	0.86	1.01	1.19	-	-	0.97	1.17	1.39
1.5	RPM	-	-	1485	1515	1570	1400	1435	1475	1525	1575	-	1235	1265	1305	1355
	BHP	-	-	0.53	0.59	0.69	0.47	0.57	0.69	0.83	1.00	-	0.64	0.79	0.97	1.18
1.0	RPM	1200	1225	1275	1345	1430	1185	1230	1280	1330	1390	1015	1050	1095	1145	*
	BHP	0.27	0.31	0.37	0.45	0.56	0.34	0.42	0.53	0.66	0.80	0.37	0.48	0.61	0.78	*
0.5	RPM	935	1020	1110	*	*	930	985	*	*	*	790	*	*	*	*
	BHP	0.15	0.20	0.27	*	*	0.22	0.29	*	*	*	0.24	*	*	*	*

TSP "WG	UNIT SIZE ACTUAL CFM	6					8					10				
		1900	200	2500	2800	3100	2400	2800	3200	3600	4000	3100	3600	4100	4600	5100
3.5	RPM	-	-	-	-	1615	-	-	-	-	1555	-	-	-	1345	1375
	BHP	-	-	-	-	3.41	-	-	-	-	4.24	-	-	-	4.62	5.41
3.0	RPM	-	-	-	1490	1510	-	-	-	1435	1460	-	-	1235	1260	1295
	BHP	-	-	-	2.61	3.01	-	-	-	3.23	3.80	-	-	3.43	4.09	4.80
2.5	RPM	-	-	1360	1375	1400	-	-	1305	1330	1360	-	1125	1145	1180	1220
	BHP	-	-	1.93	2.25	2.63	-	-	2.36	2.83	3.38	-	2.46	3.01	3.60	4.37
2.0	RPM	-	1215	1230	1255	1280	-	1165	1190	1220	1250	1000	1020	1055	1095	1135
	BHP	-	1.35	1.61	1.91	2.25	-	1.64	2.01	2.45	2.95	1.65	2.10	2.56	3.18	3.90
1.5	RPM	1050	1070	1090	1125	1160	1010	1030	1060	1100	1140	885	915	955	1000	1045
	BHP	0.87	1.07	1.30	1.59	1.92	1.05	1.32	1.66	2.07	2.56	1.36	1.69	2.18	2.76	3.42
1.0	RPM	880	905	945	990	*	850	885	925	970	*	760	805	850	*	*
	BHP	0.63	0.80	1.02	1.29	*	0.78	1.03	1.34	1.71	*	1.02	1.38	1.81	*	*
0.5	RPM	690	*	*	*	*	670	*	*	*	*	*	*	*	*	*
	BHP	0.42	*	*	*	*	0.54	*	*	*	*	*	*	*	*	*

TSP "WG	UNIT SIZE ACTUAL CFM	12					14					17				
		3900	4600	5300	6000	6700	4600	5400	6200	7000	7800	5200	6200	7200	8200	9200
3.5	RPM	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1095
	BHP	-	-	-	-	-	-	-	-	-	-	-	-	-	-	9.25
3.0	RPM	-	-	-	-	-	-	-	-	-	-	-	-	-	1010	1025
	BHP	-	-	-	-	-	-	-	-	-	-	-	-	-	6.98	8.34
2.5	RPM	-	-	-	-	900	-	-	-	-	905	-	-	920	930	950
	BHP	-	-	-	-	4.50	-	-	-	-	5.33	-	-	5.05	6.06	7.42
2.0	RPM	-	-	-	805	815	-	-	-	810	820	-	-	830	850	875
	BHP	-	-	-	3.22	3.88	-	-	-	3.84	4.58	-	-	4.20	5.29	6.52
1.5	RPM	-	-	695	710	725	-	-	705	715	730	-	720	740	760	785
	BHP	-	-	2.15	2.67	3.24	-	-	2.60	3.16	3.83	-	2.71	3.53	4.43	5.48
1.0	RPM	-	575	590	605	*	-	580	590	610	635	590	610	635	*	*
	BHP	-	1.31	1.68	2.05	*	-	1.57	1.97	2.48	3.11	1.55	2.11	2.77	*	*
0.5	RPM	420	*	*	*	*	425	445	*	*	*	450	*	*	*	*
	BHP	0.63	*	*	*	*	0.77	1.05	*	*	*	1.01	*	*	*	*

NOTES: *Contact Krueger.

KBM SUGGESTED SPECIFICATION & CONFIGURATION

GENERAL

HVAC Guide Specifications:
Size Range: 600 – 10,000 CFM
Model: KBM Blower Coil Unit

PART 1 — GENERAL

1. System Description

- A. Indoor mounted blower coil unit designed to provide air to a conditioned space as required to meet specified performance requirements for ventilation, heating, cooling, filtration and air distribution. Unit shall be assembled for draw thru application and shall be arranged to discharge conditioned air horizontally or vertically as shown on the contract drawings.
- B. Unit with a direct-expansion cooling coil shall have the capability to be used in a refrigerant circuit in conjunction with a field supplied and matched air-cooled condensing unit.

2. Quality Assurance

- A. Coils shall be tested in accordance with AHRI 410 "Standard for Forced-Circulation Air-Cooling and Air-Heating Coils".
- B. Direct expansion coils shall be designed and tested in accordance with ANSI/ASHRAE 15 "Safety Code for Refrigeration Systems".
- C. Insulation and insulation adhesive shall comply with NFPA 90A and 90B requirements for flame spread and smoke generation.
- D. Unit shall be constructed in accordance with UL 1995 standards, comply with NEMA standards and shall carry the cETL label, display certification symbol on units of certified models. Installation of ancillary electrical components shall comply with NEC.

3. Delivery, Storage and Handling

Unit shall be stored and handled in accordance with the unit manufacturer's instructions.

PART 2 — PRODUCTS

1. Equipment

A. General

Factory assembled blower coil unit that is modular in design and construction. Unit may consist of a fan and coil section with factory-installed chilled water or direct expansion coil, preheat or reheat coil, heating coil section, filter section, combination filter/mixing box (flat or V-bank arrangement), economizer, or access section(s) as indicated on the equipment schedules.

B. Unit Cabinet

1. Unit panels shall be constructed of G60 galvanized steel and shall be capable of withstanding 125-hour salt spray test per ASTM Standard 117. All casing panels shall be removable for easy access to the unit. All panels shall be gasketed to ensure a tight seal.
2. Double wall unit panels (includes corner posts, mullions and access doors) shall be 1" nominal thickness using 1.5-lbs/ft³ fiberglass insulation between galvanized steel panels.
3. Single wall unit panels shall be 1" nominal thickness using matte-faced fiberglass insulation with a nominal density of not less than 1.5-lbs/ft³.
4. Insulation shall be secured to casing with water based adhesive and weld pins where necessary, corresponding to 25/50-flame spread/smoke developed.
5. Condensate drain pans shall be sloped to prevent standing water and shall be constructed of 18 gage G60 galvanized steel or stainless steel; they shall have a galvanized steel or stainless steel male pipe threaded drain connection.

C. Fan Section

1. Fan sections shall be constructed of G60 steel and shall have a formed channel base for integral mounting of fan, motor, and casing panels. Fan housing, wheel, shaft, and bearings shall be rigidly secured to the base unit.
2. Fan decks shall be internally spring isolated (one-inch deflection) with the fan outlet connection to be made using canvas duct.
3. Each unit shall have one fan wheel and housing only.
4. Fan wheels shall be designed for continuous operation at the maximum rated fan speed and motor horsepower. Fan wheels and shafts shall be selected to operate at least 25% below the first critical speed, and shall be statically and dynamically balanced as an assembly.
5. Fan shafts shall be solid steel, turned, ground and polished.
6. Fan bearings shall be a self-aligning, non-regreasable ball bearing type selected for an average life (L50) of 100,000 hours at design operation conditions, per ANSI Code B3.15.
7. Fan motor shall be mounted within the fan section casing. Motor shall be NEMA Design B with sizes and electrical characteristics as shown on the equipment schedule.
8. Fan drive shall be designed for a minimum of 1.15 service factor and shall be factory mounted and aligned. Belt drive package shall be variable-pitch type (constant volume) or fixed-pitch type (variable volume).

SUGGESTED SPECIFICATION & CONFIGURATION

D. Coil Sections

1. All coils shall have aluminum plate fins mechanically bonded to 1/2" OD seamless copper tubes by mechanical expansion. Coils shall be factory leak tested at 350-psig air pressure under water. Copper tubes shall be either 0.016" or 0.025" copper tube wall thickness. Coils shall have G60 galvanized steel or stainless steel casings with copper headers and sweat connections.
2. Chilled water coils shall have a working pressure of 300 psig at 200°F. No turbulence-promoting devices will be permitted inside the tubes. Headers shall have vent connections.
3. Direct-expansion coils shall be provided with pressure-type brass distributors with solder-type connections. Coils shall be designed and tested in accordance with ANSI/ASHRAE 15.
4. Hot water coils shall have a working pressure of 300 psig at 200°F. No turbulence-promoting devices will be permitted inside the tubes. Headers shall have vent connections.
5. Steam distributing coils (standard single tube type) shall have a maximum working pressure of 15 psig at ambient temperatures above 35°F. Tube wall thickness shall be 0.025" as standard.
6. Electric heat coils for use in blower coil units shall be open coil type, ni-chrome wire resistance elements, insulated by floating ceramic bushings. Thermal cutouts for primary and secondary over-temperature protection shall be provided to meet UL and NEC requirements. Maximum element watt density shall be 55-watts/sq inch. The manufacturer shall furnish an integral control box. It shall contain primary and secondary control thermal cutouts, relays, airflow switch, and fused control transformer.

E. Filter Sections

1. Each filter section shall be designed and constructed to house the specific type of filter specified on the equipment schedule.
2. Flat filter sections shall accept 2", 30% (MERV-6) pleated filters of standard sizes. Sections shall include side access slide rails. Flat filter section shall be arranged with minimum depth in direction of airflow.
3. Angle filter section shall accept 2", 30% (MERV-6) pleated filters of standard sizes arranged in horizontal V formation. Sections shall include side access slide rails.

F. Damper Sections

1. Mixing boxes, filter mixing boxes and economizers shall have parallel blade, interconnecting dampers. Damper blades shall have parallel bends for stiffness and shall be mechanically fastened to steel rods rotating in brass bushings and mounted in rigid galvanized steel frames.

Dampers shall be sectionalized to limit blade width, minimize blade deflection, and ensure tight closure.

2. All dampers for mixing boxes and filter mixing boxes shall be rated with a leakage rate not to exceed 5% of air quantity calculated at 2000 fpm velocity through damper and 4.0-in.wg. pressure difference. Damper blades shall be gasketed and stainless steel perimeter-sealing strips shall be provided. Damper linkage shall be provided and installed with all mixing boxes.

G. Access Sections

1. Access sections shall be installed where indicated on the drawings and shall be as specified on the equipment schedule.
2. Access sections shall have removable access panels.

H. Special Features

The following unit options shall be available.

1. Fan Section:
 - a. Variable frequency drives (VFD).
 - b. Motor starters – contactor with overload for three phase and contactor for single phase.
 - c. High-efficiency motors (inverter-duty).
 - d. Totally enclosed fan cooled (TEFC) motors (inverter-duty).
 - e. Two-speed motors.
 - f. Class II forward curved fans with regreasable pillow block bearings.
 - g. Exhaust or return fans for use with economizer sections.
2. Coil Section
 - a. Chilled water coil with copper plate fins and / or stainless steel casing.
 - b. Direct-expansion coil with copper plate fins and /or stainless steel casing.
 - c. Hot water coil with copper plate fins and /or stainless steel casing.
 - d. Steam distributing coil with copper plate fins and /or stainless steel casing.
3. Filtration
 - a. 4" pleated filter type (standard size), 60-65% efficiency (MERV-11)
 - b. 4" pleated filter type (standard size), 80-85% efficiency (MERV-13)
 - c. 4" pleated filter type (standard size), 90-95% efficiency (MERV-14)
4. Access Doors: Hinged (lift-off type) doors with quick-action latches (handles) on both sides of the section for access to both the fan and filter from either side of the unit.
5. Base Rail: Unit mounted base rail shall be a minimum of 4" in height and constructed of galvanized steel, structurally capable of supporting unit on floor or by ceiling suspension.

SUGGESTED SPECIFICATION & CONFIGURATION

I. End Devices

The following guide specifications should be used as a basis for design when using optional factory/field mounted direct digital controls. These specifications should be reviewed to match the specific system control requirements and available control packages.

1. The electrical components shall be recognized by UL. The unit shall be in compliance with the UL 1995 standards. Fan motors are wired and terminated in the control enclosure.
2. All application software performing the required control functions shall be field-supplied with the DDC controller factory or field mounted and wired (tested and configured).

3. Available End Devices and Controls

- a. Variable Frequency Drives
 - Factory supplied and mounted.
 - Field supplied and factory mounted.
- b. Motor Starters
 - Factory supplied and mounted.
 - Field supplied and factory mounted.
- c. End Devices (factory supplied and mounted)
 - Disconnect switch (fused or non-fused).
 - Damper actuator (modulating from 100% OA to 100% RA).
 - Fuses, relays, transformers, etc.
 - Electric heat interlock relay.
 - Hand off auto switch.

1. SERIES: (XXX)

KBM - Modular Blower Coil

2. UNIT TYPE: (XXX)

H - Horizontal
V - Vertical

3. CFM:

(See Krueger's selection software.)

4. SIZE: (XX)

02, 03, 04, 06, 08, 10, 12, 14, 17

5. MOTOR: (XX)

(See Krueger's selection software.)

6. MOTOR HAND: (X)

L - Left-hand Motor
R - Right-hand Motor

7. INLET: (X)

0 - None
P - Inlet Plenum
B - Mixing Box

8. INLET ARRANGEMENT: (X)

0 - None
1 - Top
2 - Bottom
3 - Rear

9. MIXING BOX DAMPER LOCATION: (X)

0 - None
1 - Top and Rear
2 - Bottom and Rear
3 - Top and Bottom

10. INLET DAMPER: (X)

0 - Not Available
A - No Damper
B - (1) Damper Top
C - (1) Damper Bottom

D - (1) Damper Rear

E - (2) Dampers

11. INLET ACCESS: (X)

0 - None
1 - Standard Access
2 - Hinged Access

12. INLET ACTUATOR: (X)

0 - None
1 - Inlet Actuator

13. FAN TYPE: (X)

1 - Forward Curved Fan

14. FILTER: (X)

0 - None
A - 2" MERV 8
B - 4" MERV 11
C - 4" MERV 14
D - 4" MERV 15
E - 2" MERV 8, 4" MERV 11
F - 2" MERV 8, 4" MERV 14
G - 2" MERV 8, 4" MERV 15
H - 2" MERV 8 V-bank, 4" MERV 11
J - 2" MERV 8 V-bank, 4" MERV 14
K - 2" MERV 8 V-bank, 4" MERV 15

15. SPARE 2" FILTER: (X)

0 - None
A - (1) 2" Spare MERV 8
B - (2) 2" Spare MERV 8
C - (3) 2" Spare MERV 8
D - (1) 2" Spare MERV 8, V-bank
E - (2) 2" Spare MERV 8, V-bank
F - (3) 2" Spare MERV 8, V-bank

Continued on next page...

SUGGESTED SPECIFICATION & CONFIGURATION
16. SPARE 4" FILTER: (X)

- 0 - None
- A - (1) 4" Spare MERV 11
- B - (2) 4" Spare MERV 11
- C - (3) 4" Spare MERV 11
- D - (1) 4" Spare MERV 14
- E - (2) 4" Spare MERV 14
- F - (3) 4" Spare MERV 14
- G - (1) 4" Spare MERV 15
- H - (2) 4" Spare MERV 15
- J - (3) 4" Spare MERV 15

17. FILTER ACCESS SIZE: (X)

- 0 - None
- 1 - 15" Access Segment
- 3 - 30" Access Segment

18. FILTER ACCESS: (X)

- 0 - None
- 1 - Standard Access
- 2 - Hinged Access

19. FILTER ACCESS DRAIN PAN: (X)

- 0 - None
- 1 - IAQ Galvanized Drain Pan
- 3 - IAQ Stainless Steel Drain Pan

20. SEGMENT (1 - 10): (XX)

(See Krueger's selection software.)

21. CASING (1 - 10): (XX)

- 0 - Single Wall
- 1 - Double Wall
- 2 - Foil Face

22. BASE RAILS (1 - 10): (X)

- 0 - None
- B - Base Rails

23. AIRFLOW MEASUREMENT STATION: (X)

- 0 - None
- 1 - Airflow Measurement Station

24. FAN CLASS: (X)

- 1 - Class 1
- 2 - Class 2

25. FAN ARRANGEMENT: (XX)

- 1 - Fan Arrangement 1 (Horizontal Top Front)
- 2 - Fan Arrangement 2 (Upblast Front)
- 3 - Fan Arrangement 3 (Downblast Front)

26. FAN ACCESS: (X)

- 1 - Standard Access
- 2 - Hinged Access

27. FAN ISOLATION: (X)

- R - Rubber in Shear
- S - Spring

28. COIL (1 & 2): (X)

- 0 - None
- A - 4 Row Cold Water
- B - 6 Row Cold Water
- C - 8 Row Cold Water
- D - 1 Row Hot Water
- E - 2 Row Hot Water
- F - 3 Row Hot Water
- G - 4 Row Hot Water
- H - 1 Row Steam
- J - 2 Row Steam
- K - 3 Row DX, Single Circuit
- L - 4 Row DX, Single Circuit
- M - 6 Row DX, Single Circuit
- N - 8 Row DX, Single Circuit

29. COIL (1 & 2) FPI: (XX)

- 00 - None
- 08 - 08 FPI
- 10 - 10 FPI
- 12 - 12 FPI
- 14 - 14 FPI

30. COIL (1 & 2) TUBE WALL: (X)

- 0 - None
- 1 - 0.016"
- 2 - 0.025"

31. COIL (1 & 2) CASING: (X)

- 0 - Galvanized Casing
- 1 - Stainless Steel Casing

32. COIL (1 & 2) DRAIN PAN: (X)

- 0 - Galvanized Drain Pan
- 3 - IAQ Stainless Steel Drain Pan

33. COIL (1 & 2) HAND: (XX)

- 0 - None
- L - Left-hand
- R - Right-hand

34. COIL (1 & 2) ACCESS SIZE: (XX)

- 0 - None
- 1 - 15" Access Segment
- 3 - 30" Access Segment

35. COIL (1 & 2) ACCESS: (XX)

- 0 - None
- 1 - Standard Access
- 2 - Hinged Access

36. COIL (1 & 2) ACCESS DRAIN PAN: (XX)

- 0 - None
- 1 - IAQ Galvanized Drain Pan
- 3 - IAQ Stainless Steel Drain Pan

37. ELECTRIC HEAT VOLTAGE: (X)

(See Krueger's selection software.)

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SUGGESTED SPECIFICATION & CONFIGURATION

38. ELECTRIC HEAT KW: (XX)

(See Krueger's selection software.)

39. ELECTRIC HEAT HAND: (X)

- 0 - None
- L - Left-hand
- R - Right-hand

40. MAGNETIC CONTACTOR: (X)

- 0 - None
- M - Magnetic Contactor

41. FUSING PER STEP: (X)

- 0 - None
- F - Fusing per Step

42. DISCONNECT SWITCH: (X)

- 0 - None, High Voltage Line Block
- K - Door Interlocking Fused Disconnect
- L - Door Interlocking Non-Fused Disconnect

43. AUTO SWITCH: (X)

- 0 - None
- 1 - Hand-Off Auto Switch

44. FAN CONTROL PACKAGE: (X)

- 0 - Junction Box
- 1 - Starter Motor Control - 24v
- 2 - VFD Motor Control

45. SPARE BELTS: (XX)

- 0 - None
- 1 - (1) Spare Belt
- 2 - (2) Spare Belts
- 3 - (3) Spare Belts

46. Motor Sheave Driver-Driven: (X)

(See Krueger's selection software.)