

# 91310

Stainless Steel Supply Grille, Maximum Security



## ENGINEERING SPECIFICATION & CONFIGURATION

### 91310

The security grille shall be a Krueger model 91310 stainless steel maximum security grille. The face of the maximum security grille shall have 5/16" diameter holes on 7/16" staggered centers with 46% free area and be 10 gage. The sleeve shall be 10 gage and stitch welded to the face of the maximum security grille and along the entire length of the sleeve. Construction shall be 100% 304 stainless steel.

Optional 316 stainless steel construction available.

### FINISH

The finish shall be 90 - #4 Satin Polish, obtained by finishing with a 120-grit abrasive.

- 1. SERIES: (XXXXX)**  
91310 - Supply/Return Security Grille
- 2. PATTERN: SLEEVE GAGE (XX)**  
10 - 10 Gage
- 3. WIDTH: (XX)**  
6" - 30" in 2" Increments, or 9" \*
- 4. HEIGHT: (XX)**  
4" - 30" in 2" Increments, or 9" \*
- 5. SLEEVE LENGTH: (XX)**  
6", 8", 10", 12", or 18"
- 6. MATERIAL: (XXX)**  
304 - Stainless Steel Grade 304  
316 - Stainless Steel Grade 316
- 7. DAMPER: (XXX)**  
00 - No Damper  
93L - Front Operated, Stainless Steel OBD \*\*  
93R - Rear Operated, Stainless Steel OBD \*\*
- 8. ACCESSORIES: (XX) (XX)**  
00 - No Accessories  
L - Angle Frame, Shipped Unpainted & Loose for Field Installation  
01 - Security Bars, 3/4" Diameter on 6" Centers  
02 - Anchor Bars, 3/4" Diameter x 3" Long  
07 - Two Loose Angles, Shipped Separately for Field Installation
- 9. FINISH: (XX)**  
90 - #4 Satin Polish

\* If selecting 9" Width, Height must also be 9".

\*\* Damper is welded in sleeve.

**SAMPLE CONFIGURATION:** 91310 - 10 - 14x16 - 8 - 304 - 93F - L - 00 - 01