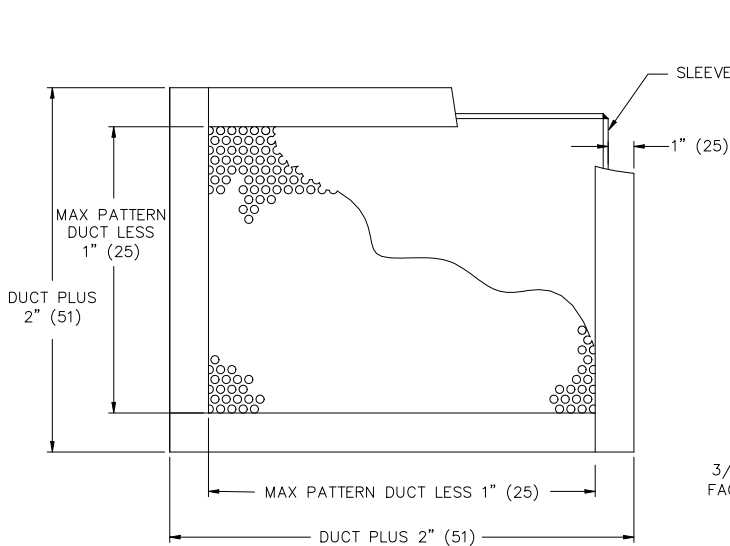


JOB NAME _____
 ARCHITECT _____
 ENGINEER _____
 CONTRACTOR _____
 LOCATION _____

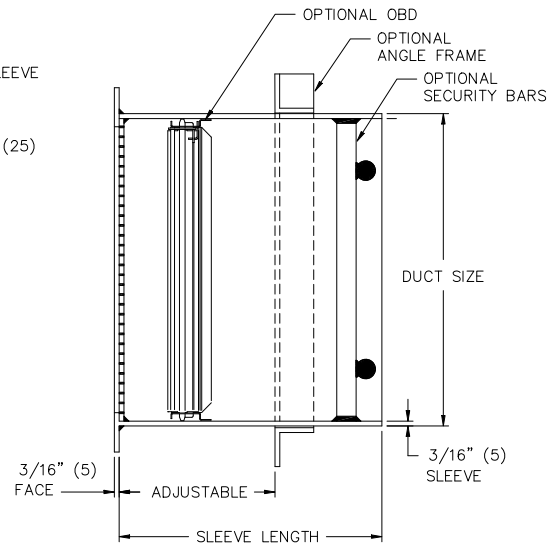
SUBMITTAL SHEET
 Form Number SG7060.2 Effective Date 10/12
 Replaces Form SG7060.1



**13SD Security Series – Suicide Deterrent
 Steel Supply of Return Grille
 Round Perforated Pattern**



FACE VIEW



CROSS SECTION

STANDARD FEATURES :

1. **FACE FRAME :** 1 1/2" (38) x 3/16" (5) steel bar
2. **PERF FACE :** 3/16" (5) steel with 3/16" (5) round holes on 9/32" (7) staggered centers.
3. **SLEEVE :** 3/16" (5) steel with stitch welded seams.
4. All welded construction.
5. **FINISH :** 44 British white.
6. **SIZES :** Available in 2" (51) increments only.*

DUCT MIN 6" (152) x 4" (102)
MAX 30" (762) x 30" (762)
 *only odd size available is 9" x 9" (229 x 229)

7. **SLEEVE LENGTH :** Available in the following lengths only.

6" (152)	8" (203)	10" (254)
12" (305)	14" (356)	16" (406)
18" (457)		

OPTIONS :

see FORM **SG7050** for security & anchor bar dimensional details

- Rear operated **OPPOSED BLADE DAMPER** is welded in place.
- 3/4" (19) Dai. **SECURITY BAR** grid is tack welded twice at each intersection and welded completely around at the sleeve joint.
- ANGLE FRAME**, 1 1/2" x 1 1/2" x 3/16" (38x38x5) welded at corners, ships unpainted and loose for field installation.
- ANCHOR BARS** 3/4" (19) DIA x 3" (76) long are welded around at the sleeve joint. (not shown here - see FORM SG7050)

RECOMMENDED OPENING IS DUCT SIZE PLUS 1/2" (13)

DIMENSIONS ARE GIVEN AS INCHES (MM).