

SUGGESTED SPECIFICATION & CONFIGURATION

KFSS UNIT

Fan powered terminal unit shall be designed to provide low sound levels. Unit shall be completely factory assembled and wired with motor, blower, mixing plenum and primary air damper contained in a single unit housing. Unit shall be Krueger model KFSS.

The fan shall operate continuously during central system operation. Primary airflow controller shall compensate for central system pressure fluctuations. When room temperature requires maximum heating, the (direct digital) (pneumatic) pressure independent velocity controller maintains the minimum primary airflow setting by modulating the damper. The electric heating coil or hot water coil, if supplied, is energized (activated). As room temperature begins to rise, the heating coil is de-energized (deactivated). As room temperature rises above the setpoint, the primary air damper will modulate to maintain room temperature. When the room temperature calls for maximum cooling, the velocity controller maintains the maximum primary airflow setting.

To prevent the fan/motor from running in the backward direction, the unit induced air fan shall be field wired so that it is electrically or pneumatically interlocked with the central system fan.

Terminals shall be certified by use of the AHRI Standard 880 Certification Program and carry the AHRI seal.

The terminal unit shall be ETL listed as a complete assembly. All electrical components shall be UL listed and installed in accordance with the National Electric Code. All electrical components shall be mounted in sheet metal control enclosures. Electrical connection shall be single point.

Unit casing shall be constructed of not less than 20 gage galvanized steel. All primary air inlet collars shall accommodate standard flex duct sizes. Unit discharge shall be rectangular, suitable for flanged duct connections.

Unit labels shall be adhered to each unit including model, size, airflow (CFM), balancing chart, electrical information, and tagging data.

KFSS unit shall be equipped with a factory installed airflow sensing device. Provide a K4 LineaCross, four quadrant, multi-point center averaging sensor with an amplified signal. Provide balancing taps to allow for easy airflow verification.

The primary air damper assembly shall be constructed of heavy gage galvanized steel with 1/2" solid shaft rotating in self lubricating Delrin® bearings. Damper shaft shall be marked on the end to indicate damper position. Damper blade shall incorporate a flexible gasket for tight airflow shutoff and operate over a full 90° rotation.

Fan motor and all interior components must be accessible through a removable bottom access panel.

Fan shall be of the forward curve, centrifugal type. The fan motor shall be [120, 208/240, or 277 volt, 1-phase] ECM (electronically commutated motor) fan motors including either a manual or remote adjustable speed controller. The manual adjustable speed controller is field set adjustable with digital display alternating between RPM and percentage full flow. The remote adjustable speed controller provides a means to remotely set and/or adjust the fan speed.

The radiated and discharge attenuation factors for the specified NC levels shall be based on attenuation factors from AHRI Standard 885-08 Appendix E, which includes room absorption, environmental adjustment factor, duct insertion, end reflection and duct branching.

CASING LINERS

Unit casing shall be lined with 1" thick, 1 1/2 lb. dual density fiberglass insulation that meets UL 181 and NFPA 90A. Insulation shall be attached to the unit casing by adhesive and weld pins.

- **(Optional) 1/2" Thick Insulation:** Unit casing shall be lined with 1/2" thick, 1 1/2 lb. dual density fiberglass insulation that meets UL 181 and NFPA 90A. Insulation shall be attached to the unit casing by adhesive and weld pins.
- **(Optional) Cellular Insulation:** Unit casing shall be lined with 1/2" or 1" thick, 1 1/2 lb. density, smooth surface, polyolefin, closed-cell foam insulation for fiber free application. Cellular insulation meets UL 181 and NFPA 90A and does not support mold or bacteria growth. Insulation shall be attached to the unit casing by adhesive.
- **(Optional) Foil Encapsulated Insulation:** Unit casing shall be lined with foil reinforced, wrapped edges, 1/2" or 1" thick, 1 1/2 lb. density fiberglass insulation that meets UL 181 and NFPA 90A. Insulation shall be attached to the unit casing by adhesive and weld pins.
- **(Optional) Sterilwall Insulation:** Unit casing shall be lined with 1" thick, 1 1/2 lb. dual density fiberglass insulation that meets UL 181 and NFPA 90A, enclosed between the unit casing and a non-perforated internal sheet metal cover extending over the fiberglass insulation, as well as covering the liner cut edges.
- **(Optional) Perforated Doublewall Insulation:** Unit casing shall be lined with 1" thick, 1 1/2 lb. dual density fiberglass insulation that meets UL 181 and NFPA 90A, enclosed between the unit casing and a perforated internal sheet metal cover extending over the fiberglass insulation, as well as covering the liner cut edges.

SUGGESTED SPECIFICATION & CONFIGURATION (CONTINUED)

ELECTRIC HEATING COILS

Electric coils shall be supplied by the terminal unit manufacturer and shall be ETL listed in accordance with UL standards. Construct coil casing with minimum of 20 gage galvanized steel. Elements shall be 80/20 Ni-Cr and supported by ceramic insulators. The integral control panel shall be housed in a NEMA 1 enclosure with access to all controls and safety devices.

Electric coils shall contain a primary automatic reset thermal cutout and differential pressure airflow switch for proof of airflow.

- **(Optional)** Electric coils shall include fused or non-fused door interlocking disconnect switch, AC solid state relay, fuse-block, manual reset cutout, and/or dust tight enclosure construction.
- **(Optional)** LineaHeat solid state electronic proportional control of electric heat shall meet the requirements of ASHRAE Standard 62, Addenda N.
- **(Optional)** LineaHeat solid state electronic controlled heater with control of the leaving air temperature limiting the unit discharge temperature to a set value.

HOT WATER COILS

Hot water coil casing shall be constructed with minimum 20 gage galvanized steel with flanged discharge for attachment to downstream ductwork. Coils shall be factory installed on the terminal unit. Fins shall be rippled and corrugated heavy gage aluminum, mechanically bonded to tubes. Tubes shall be copper with minimum wall thickness of 0.016" and with male solder header connections. Coils shall be leak tested to 400 psi. Number of coil rows and circuits shall be selected to provide performance as required by the plans. Coil performance data shall be based on tests run in accordance with AHRI Standard 410.

1. SERIES: (XXXXXX)

KFSS - Quiet Fan Powered Terminal Unit

2. SENSOR TYPE: (X)

3 - K4 LineaCross (Four Quadrant, Standard)

3. LINER TYPE: (X)

0 - 1/2" Dual Density Fiberglass
 1 - 1" Dual Density Fiberglass
 6 - 1/2" Foil Encapsulated Fiberglass
 8 - Sterilwall with 1" Dual Density Fiberglass
 9 - 1" Foil Encapsulated Fiberglass
 B - Perforated Double Wall with 1" Dual Density Fiberglass
 F - 1/2" Cellular (Fiber Free)
 H - 1" Cellular (Fiber Free)

4. UNIT CASING CONTROLS: (XX)

1L - Left-hand Controls, 20 Gage Casing
 1R - Right-hand Controls, 20 Gage Casing

5. UNIT SIZE: (X)

3 - Available Inlet Sizes: 6", 8", 10"
 4 - Available Inlet Sizes: 8", 10", 12"
 5 - Available Inlet Sizes: 10", 12", 14"
 6 - Available Inlet Sizes: 10", 12", 14", 16"
 7 - Available Inlet Sizes: 10", 12", 14", 16" *

6. INLET CODE: (XX)

06 - 6"	08 - 8"
10 - 10"	12 - 12"
14 - 14"	16 - 16"

7. MOTOR VOLTAGE: (X)

A - ECM Motor, 120V, 1-Phase **
 B - ECM Motor, 208/240V, 1-Phase **
 C - ECM Motor, 277V, 1-Phase **

8. EC MOTOR SPEED CONTROL: (X)

6 - Manual Speed Control
 7 - 0-10Vdc Remote Speed Control
 8 - 2-10Vdc Remote Speed Control

9. CONTROL TYPE: (XXXX)

(7XXX) - Digital, BACnet Compatible, Smart Equipment Controls
 (6XXX) - Digital, Standalone, Smart Equipment Controls
 (XXXX) - Factory Mounted, Provided by Others
 (1XXX) - Pneumatic

10. ELECTRICAL ENCLOSURE: (X)

S - Standard Enclosure
 9 - 90° High Voltage Enclosure
 B - Bottom Facing Enclosure
 R - Remote Mounted High Voltage Enclosure

SUGGESTED SPECIFICATION & CONFIGURATION (CONTINUED)
11. CONTROL ACCESSORIES: (X)

- 0 - None
- N - Standalone SEC Occupancy Pressure Switch

12. THERMOSTAT: (X)

- 0 - None
- 4 - 2-Pipe DA (Pneumatic Controls)
- 5 - 2-Pipe RA (Pneumatic Controls)

13. DISCONNECT SWITCH: (X)

- 0 - None
- A - Toggle Disconnect Switch ***
- K - Door-interlocking Fused Disconnect Switch
- L - Door-interlocking Non-fused Disconnect Switch

14. FILTER: (X)

- 0 - None
- 1 - 1" Construction Filter
- A - 1" MERV 8 Filter
- D - 2" MERV 13 Filter

15. ATTENUATOR: (X)

- 0 - None
- T - Induced Inlet Attenuator

16. HANGERS: (X)

- 0 - None
- S - Factory Installed Hangers

17. CAM LOCK ACCESS DOORS: (X)

- 0 - None
- P - Cam Lock Access Door

18. DUST TIGHT: (X)

- 0 - None
- E - Dust Tight Control Enclosure

19. FAN MOTOR FUSE: (X)

- 0 - None
- F - Fan Motor Fuse

**20. HOT WATER REHEAT COILS: (XXX)
(ROWS/CONNECTION HAND)**

- 000 - None
- W11 - 1-Row/Right Hand Connection
- W12 - 2-Row/Right Hand Connection
- W13 - 3-Row/Right Hand Connection
- W14 - 4-Row/Right Hand Connection
- W21 - 1-Row/Left Hand Connection
- W22 - 2-Row/Left Hand Connection
- W23 - 3-Row/Left Hand Connection
- W24 - 4-Row/Left Hand Connection

21. ELECTRIC HEAT TYPE: (XX)

- 0 - None
- E - Staged
- L - LineaHeat, SSR Time Modulated

22. ELECTRIC REHEAT VOLTAGE: (X)

- 0 - None
- 1 - 120V/1-Phase
- 2 - 208V/1-Phase
- 3 - 240V/1-Phase
- 4 - 277V/1-Phase
- 6 - 208V/3-Phase
- 9 - 480V/3-Phase

23. ELECTRIC HEAT STAGES: (X)

- 0 - None
- 1 - 1 Stage
- 2 - 2 Stages
- 3 - 3 Stages

24. LINEAHEAT CONTROL: (X)

- 0 - None
- 1 - On/Off
- 2 - 2 Stages
- 3 - 0-10Vdc Proportional
- 4 - 2-10Vdc Proportional
- 5 - Incremental Proportional
- 6 - Binary
- 7 - 3-Point Floating

25. ELECTRIC HEAT KW(XX.X)

- 0.5 kW Increments
- See selection software for ranges.

**26. HEAT COIL ACCESSORIES: (X) (X) (X) (X) (X)
ELECTRIC HEAT ACCESSORIES**

- E - Chicago Code Construction with Dust Tight Electric Heat Enclosure
- F - Manual Reset Thermal Cutout
- H - Silent Solid State Relays
- S - Discharge Temperature Sensor

HOT WATER HEAT ACCESSORIES

- A - Upstream Access Door
- P - Vent & Drain Ports

* Unit size 7 not available with 120V.

** Manual or remote adjustable speed controller for ECM motor option is required.

*** Motor toggle disconnect not available with electric heat.

SAMPLE CONFIGURATION: KFSS - 3 - 1 - 1L - 410 - A6 - 6202 - B0L - KATSP0000 - 000E91 - 05.5 - FH000